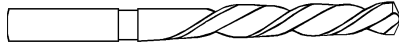


DORMER / SKF®

METRIC CUTTING TOOLS

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LEFT HAND JOBBER LENGTH DRILLS

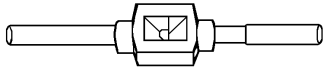


A 101

HSS, 118° POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER
.50MM	00SK016120	2.90MM	00SK016145
.60MM	00SK016121	3.00MM	00SK016146
.70MM	00SK016122	3.20MM	00SK016147
.80MM	00SK016123	3.30MM	00SK016148
.92MM	00SK016124	3.50MM	00SK016149
1.00MM	00SK016125	3.80MM	00SK016150
1.10MM	00SK016126	4.00MM	00SK016151
1.20MM	00SK016127	4.20MM	00SK016152
1.25MM	00SK016128	4.80MM	00SK016154
1.30MM	00SK016129	5.00MM	00SK016155
1.40MM	00SK016130	5.10MM	00SK016156
1.50MM	00SK016131	5.50MM	00SK016158
1.60MM	00SK016133	6.00MM	00SK016159
1.70MM	00SK016134	6.50MM	00SK016160
1.80MM	00SK016135	7.00MM	00SK016161
1.90MM	00SK016136	7.50MM	00SK016162
2.00MM	00SK016137	8.00MM	00SK016163
2.10MM	00SK016138	8.50MM	00SK016164
2.20MM	00SK016139	9.00MM	00SK016165
2.40MM	00SK016140	10.00MM	00SK016166
2.50MM	00SK016141	11.00MM	00SK016167
2.60MM	00SK016142	12.00MM	00SK016168
2.70MM	00SK016143	13.00MM	00SK016169
2.80MM	00SK016144		

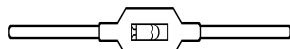
STRAIGHT TAP WRENCHES



ADJUSTABLE JAW TYPE

THESE WRENCHES HAVE SOLID HANDLES, ONE OF WHICH IS FORGED INTEGRAL WITH THE CENTER. ADJUSTMENT IS MADE BY TURNING THE MOVABLE HANDLE.

TOOL#	METRIC	PART NUMBER
# 0	M1-6mm	00SK019000
# 1	M3-12mm	00SK019001
# 2	M6-18mm	00SK019002
# 3	M10-25mm	00SK019003
# 4	M18-38mm	00SK019004



ADJUSTABLE BAR TYPE

THESE WRENCHES HAVE BAR TYPE HANDLES WHICH CAN BE REMOVED

TOOL#	METRIC	PART NUMBER
BT 1	M1-6mm	00SK019011
BT 2	M3-12mm	00SK019012

HSS ADJUSTABLE



ROUND DIES

2170 13/16OD

SIZE	PART NUMBER
M 1.6 x 0.35	00SK004441
M 1.8 x 0.35	00SK004442
M 2 x 0.4	00SK004443
M 2.2 x 0.45	00SK004444
M 2.5 x 0.45	00SK004445
M 3 x 0.5	00SK004446
M 3.5 x 0.6	00SK004447
M 4 x 0.7	00SK004448
M 4.5 x 0.75	00SK004449
M 5 x 0.8	00SK004450
M 6 x 1.0	00SK004451
M 7 x 1.0	00SK004452

2172 1" OD

SIZE	PART NUMBER
M 6 x 1.0	00SK004453
M 7 x 1.0	00SK004454
M 8 x 1.25	00SK004455
M 9 x 1.25	00SK004456
M 10 x 1.5	00SK004457

2174 1-5/16 OD

SIZE	PART NUMBER
M 8 x 1.25	00SK004458
M 9 x 1.25	00SK004459
M 10 x 1.5	00SK004460
M 11 x 1.5	00SK004461
M 12 x 1.75	00SK004462
M 14 x 2.0	00SK004463

2176 1-1/2 OD

SIZE	PART NUMBER
M 10 x 1.5	00SK004464
M 11 x 1.5	00SK004465
M 12 x 1.75	00SK004466
M 14 x 2.0	00SK004467
M 16 x 2.0	00SK004468

2178 2" OD

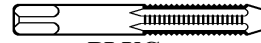
SIZE	PART NUMBER
M 12 x 1.75	00SK004469
M 14 x 2.0	00SK004471
M 16 x 2.0	00SK004472
M 18 x 2.5	00SK004473
M 20 x 2.5	00SK004474
M 22 x 2.5	00SK004475
M 24 x 3.0	00SK004476

2179 2" OD

SIZE	PART NUMBER
M 18 x 2.5	00SK004477
M 20 x 2.5	00SK004478



TAPER



PLUG



BOTTOMING

HAND TAPS

E 500				FINE THREAD E 513			
SIZE	PITCH	PART NUMBER	BOX	SIZE	PITCH	PART NUMBER	BOX
M 1.6	0.35	00SK004312	5	M 3	0.35	00SK004367	5
M 1.7	0.35	00SK004313	5	M 4	0.5	00SK004368	5
M 2	0.4	00SK004314	5	M 5	0.5	00SK004369	5
M 2.2	0.45	00SK004315	5	M 6	0.75	00SK004370	5
M 2.3	0.4	00SK004316	5	M 8	0.75	00SK004371	5
M 2.5	0.45	00SK004317	5	M 8	1.0	00SK004372	5
M 2.6	0.45	00SK004318	5	M 9	1.0	00SK004373	5
M 3	0.5	00SK004319	5	M 10	0.75	00SK004374	5
M 3.5	0.6	00SK004320	5	M 10	1.0	00SK004375	5
M 4	0.7	00SK004321	5	M 10	1.25	00SK004376	5
M 4.5	0.75	00SK004322	5	M 12	1.0	00SK004377	5
M 5	0.8	00SK004323	5	M 12	1.25	00SK004378	5
M 6	1.0	00SK004324	5	M 12	1.5	00SK004379	5
M 7	1.0	00SK004325	5	M 14	1.25	00SK004380	1
M 8	1.25	00SK004326	5	M 14	1.5	00SK004381	1
M 9	1.25	00SK004327	5	M 16	1.0	00SK004382	1
M 10	1.5	00SK004328	5	M 16	1.5	00SK004383	1
M 11	1.5	00SK004329	5	M 18	1.5	00SK004384	1
M 12	1.75	00SK004330	5	M 20	1.0	00SK004385	1
M 14	2.0	00SK004331	1	M 20	1.5	00SK004386	1
M 16	2.0	00SK004332	1	M 20	2.0	00SK004387	1
M 18	2.5	00SK004333	1	M 22	1.5	00SK004388	1
M 20	2.5	00SK004334	1	M 24	1.5	00SK004389	1
M 22	2.5	00SK004335	1	M 24	2.0	00SK004390	1
M 24	3.0	00SK004336	1				
M 27	3.0	00SK004337	1				
M 30	3.5	00SK004338	1				
M 33	3.5	00SK004339	1				
M 36	4.0	00SK004340	1				

The sizes listed are manufactured in accordance with the IOS metric thread recommendations and tap dimensions. Tap pitch diameter limits are Class 2 in accordance with IOS Standard 529 and are suitable for tapping holes of 6H, 4G, and 5G fit in the Metric systems. Taper, Plug, and Bottoming differ only in the number of chamfered threads. Taper (7 to 10 Pitches Chamfered), Plug (3 to 5 Pitches Chamfered), Bottoming (1 to 2 Pitches Chamfered).

HAND TAPS SETS

SIZE	PITCH	PART NUMBER	BOX	SIZE	PITCH	PART NUMBER	BOX
M 1.6	0.35	00SK004341	1	M 7	1.0	00SK004354	1
M 1.7	0.35	00SK004342	1	M 8	1.25	00SK004355	1
M 2	0.4	00SK004343	1	M 9	1.25	00SK004356	1
M 2.2	0.45	00SK004344	1	M 10	1.5	00SK004357	1
M 2.3	0.4	00SK004345	1	M 11	1.5	00SK004358	1
M 2.5	0.45	00SK004346	1	M 12	1.75	00SK004359	1
M 2.6	0.45	00SK004347	1	M 14	2.0	00SK004360	1
M 3	0.5	00SK004348	1	M 16	2.0	00SK004361	1
M 3.5	0.6	00SK004349	1	M 18	2.5	00SK004362	1
M 4	0.7	00SK004350	1	M 20	2.5	00SK004363	1
M 4.5	0.75	00SK004351	1	M 22	2.5	00SK004364	1
M 5	0.8	00SK004352	1	M 24	3.5	00SK004365	1
M 6	1.0	00SK004353	1				

METRIC HAND TAP SETS

The taps listed below are available in handy sets of 3, including Taper, Plug, and Bottoming styles. In blind holes tapped by hand down to the very bottom, all three taps, i.e., Taper, Plug, and Bottoming should be used in order named.

DORMER / SKF®

METRIC CUTTING TOOLS

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ADX JOBBER DRILLS FOR CAST IRON



A560

HIGH SPEED STEEL, 118° POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
3.00MM	00SK016180	6.50MM	00SK016190	10.50MM	00SK016200
3.20MM	00SK016181	6.80MM	00SK016191	10.80MM	00SK016201
3.30MM	00SK016182	7.00MM	00SK016192	11.00MM	00SK016202
3.50MM	00SK016183	7.50MM	00SK016193	11.50MM	00SK016203
4.00MM	00SK016184	8.00MM	00SK016194	12.00MM	00SK016204
4.20MM	00SK016185	8.50MM	00SK016195	12.50MM	00SK016205
4.50MM	00SK016186	9.00MM	00SK016196	13.00MM	00SK016206
5.00MM	00SK016187	9.50MM	00SK016197	13.50MM	00SK016207
5.50MM	00SK016188	10.00MM	00SK016198	14.00MM	00SK016208
6.00MM	00SK016189	10.20MM	00SK016199		

ADX HSCO STEPPED SHANK JOBBER DRILLS



A511

HIGH SPEED STEEL, 130° SPLIT POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
8.00MM	00SK016310	10.40MM	00SK016334	14.50MM	00SK016357
8.10MM	00SK016311	10.50MM	00SK016335	14.75MM	00SK016358
8.20MM	00SK016312	10.60MM	00SK016336	15.00MM	00SK016359
8.30MM	00SK016313	10.70MM	00SK016337	15.25MM	00SK016360
8.40MM	00SK016314	10.80MM	00SK016338	15.50MM	00SK016361
8.50MM	00SK016315	10.90MM	00SK016339	15.75MM	00SK016362
8.60MM	00SK016316	11.00MM	00SK016340	16.00MM	00SK016363
8.70MM	00SK016317	11.10MM	00SK016341	16.25MM	00SK016364
8.80MM	00SK016318	11.20MM	00SK016342	16.50MM	00SK016365
8.90MM	00SK016319	11.30MM	00SK016343	16.75MM	00SK016366
9.00MM	00SK016320	11.40MM	00SK016344	17.00MM	00SK016367
9.10MM	00SK016321	11.50MM	00SK016345	17.25MM	00SK016368
9.20MM	00SK016322	11.60MM	00SK016346	17.50MM	00SK016369
9.30MM	00SK016323	11.70MM	00SK016347	17.75MM	00SK016370
9.40MM	00SK016324	11.80MM	00SK016348	18.00MM	00SK016371
9.50MM	00SK016325	11.90MM	00SK016349	18.25MM	00SK016372
9.60MM	00SK016326	12.00MM	00SK016350	18.50MM	00SK016373
9.70MM	00SK016327	12.50MM	00SK016351	18.75MM	00SK016374
9.80MM	00SK016328	13.00MM	00SK016352	19.00MM	00SK016375
9.90MM	00SK016329	13.25MM	00SK016353	19.25MM	00SK016376
10.00MM	00SK016330	13.50MM	00SK016354	19.50MM	00SK016377
10.10MM	00SK016331	14.00MM	00SK016355	19.75MM	00SK016378
10.20MM	00SK016332	14.25MM	00SK016356	20.00MM	00SK016379
10.30MM	00SK016333				

ADX JOBBER DRILLS



A510

HIGH SPEED STEEL, 130° SPLIT POINT, TIN COATED

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
3.00MM	00SK016209	6.40MM	00SK016243	9.80MM	00SK016277
3.10MM	00SK016210	6.50MM	00SK016244	9.90MM	00SK016278
3.20MM	00SK016211	6.60MM	00SK016245	10.00MM	00SK016279
3.30MM	00SK016212	6.70MM	00SK016246	10.10MM	00SK016280
3.40MM	00SK016213	6.80MM	00SK016247	10.20MM	00SK016281
3.50MM	00SK016214	6.90MM	00SK016248	10.30MM	00SK016282
3.60MM	00SK016215	7.00MM	00SK016249	10.40MM	00SK016283
3.70MM	00SK016216	7.10MM	00SK016250	10.50MM	00SK016284
3.80MM	00SK016217	7.20MM	00SK016251	10.60MM	00SK016285
3.90MM	00SK016218	7.30MM	00SK016252	10.70MM	00SK016286
4.00MM	00SK016219	7.40MM	00SK016253	10.80MM	00SK016287
4.10MM	00SK016220	7.50MM	00SK016254	10.90MM	00SK016288
4.20MM	00SK016221	7.60MM	00SK016255	11.00MM	00SK016289
4.30MM	00SK016222	7.70MM	00SK016256	11.10MM	00SK016290
4.40MM	00SK016223	7.80MM	00SK016257	11.20MM	00SK016291
4.50MM	00SK016224	7.90MM	00SK016258	11.30MM	00SK016292
4.60MM	00SK016225	8.00MM	00SK016259	11.40MM	00SK016293
4.70MM	00SK016226	8.10MM	00SK016260	11.50MM	00SK016294
4.80MM	00SK016227	8.20MM	00SK016261	11.60MM	00SK016295
4.90MM	00SK016228	8.30MM	00SK016262	11.70MM	00SK016296
5.00MM	00SK016229	8.40MM	00SK016263	11.80MM	00SK016297
5.10MM	00SK016230	8.50MM	00SK016264	11.90MM	00SK016298
5.20MM	00SK016231	8.60MM	00SK016265	12.00MM	00SK016299
5.30MM	00SK016232	8.70MM	00SK016266	12.10MM	00SK016300
5.40MM	00SK016233	8.80MM	00SK016267	12.20MM	00SK016301
5.50MM	00SK016234	8.90MM	00SK016268	12.30MM	00SK016302
5.60MM	00SK016235	9.00MM	00SK016269	12.40MM	00SK016303
5.70MM	00SK016236	9.10MM	00SK016270	12.50MM	00SK016304
5.80MM	00SK016237	9.20MM	00SK016271	12.60MM	00SK016305
5.90MM	00SK016238	9.30MM	00SK016272	12.70MM	00SK016306
6.00MM	00SK016239	9.40MM	00SK016273	12.80MM	00SK016307
6.10MM	00SK016240	9.50MM	00SK016274	12.90MM	00SK016308
6.20MM	00SK016241	9.60MM	00SK016275	13.00MM	00SK016309
6.30MM	00SK016242	9.70MM	00SK016276		

ADX HSCO STEPPED SHANK JOBBER DRILLS



A511

COOLANT FED

HIGH SPEED STEEL, 130° SPLIT POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER	SIZE	PART NUMBER
8.00MM	00SK016380	13.25MM	00SK016394	16.75MM	00SK016408
8.50MM	00SK016381	13.50MM	00SK016395	17.00MM	00SK016409
8.70MM	00SK016382	13.75MM	00SK016396	17.25MM	00SK016410
9.00MM	00SK016383	14.00MM	00SK016397	17.50MM	00SK016411
9.50MM	00SK016384	14.25MM	00SK016398	17.75MM	00SK016412
10.00MM	00SK016385	14.50MM	00SK016399	18.25MM	00SK016414
10.20MM	00SK016386	14.75MM	00SK016400	18.00MM	00SK016415
10.30MM	00SK016387	15.00MM	00SK016401	18.75MM	00SK016416
10.50MM	00SK016388	15.25MM	00SK016402	19.00MM	00SK016417
11.00MM	00SK016389	15.50MM	00SK016403	19.25MM	00SK016418
11.50MM	00SK016390	15.75MM	00SK016404	19.50MM	00SK016419
12.00MM	00SK016391	16.00MM	00SK016405	19.75MM	00SK016420
12.50MM	00SK016392	16.25MM	00SK016406	20.00MM	00SK016421
13.00MM	00SK016393	16.50MM	00SK016407		



METRIC CUTTING TOOLS

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HIGH HELIX JOBBER LENGTH DRILL



TYPE A102

HSS, 118° POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER
1.00MM	00SK016452	4.50MM	00SK016487
1.10MM	00SK016453	4.60MM	00SK016488
1.20MM	00SK016454	4.70MM	00SK016489
1.25MM	00SK016455	4.80MM	00SK016490
1.30MM	00SK016456	4.90MM	00SK016491
1.40MM	00SK016457	5.00MM	00SK016492
1.50MM	00SK016458	5.10MM	00SK016493
1.60MM	00SK016459	5.20MM	00SK016494
1.70MM	00SK016460	5.30MM	00SK016495
1.80MM	00SK016461	5.40MM	00SK016496
1.90MM	00SK016462	5.50MM	00SK016497
2.00MM	00SK016463	5.60MM	00SK016498
2.10MM	00SK016464	5.70MM	00SK016499
2.20MM	00SK016465	5.80MM	00SK016500
2.40MM	00SK016466	5.90MM	00SK016501
2.50MM	00SK016467	6.00MM	00SK016502
2.60MM	00SK016468	6.10MM	00SK016503
2.70MM	00SK016469	6.20MM	00SK016504
2.80MM	00SK016470	6.30MM	00SK016505
2.90MM	00SK016471	6.40MM	00SK016506
3.00MM	00SK016472	6.50MM	00SK016507
3.10MM	00SK016473	6.60MM	00SK016508
3.20MM	00SK016474	6.70MM	00SK016509
3.30MM	00SK016475	6.80MM	00SK016510
3.40MM	00SK016476	6.90MM	00SK016511
3.50MM	00SK016477	7.00MM	00SK016512
3.60MM	00SK016478	7.50MM	00SK016513
3.70MM	00SK016479	8.00MM	00SK016514
3.80MM	00SK016480	8.50MM	00SK016515
3.90MM	00SK016481	9.00MM	00SK016516
4.00MM	00SK016482	9.50MM	00SK016517
4.10MM	00SK016483	10.00MM	00SK016518
4.20MM	00SK016484	10.50MM	00SK016519
4.30MM	00SK016485	11.00MM	00SK016520
4.40MM	00SK016486	12.00MM	00SK016521

'DHD' JOBBER LENGTH DRILL



A601

SPECIAL HEAVY DUTY
PARABOLIC FLUTE DESIGN 118°
NOTCHED THINNED

SIZE	PART NUMBER	SIZE	PART NUMBER
2.00MM	00SK016702	6.40MM	00SK016746
2.10MM	00SK016703	6.50MM	00SK016747
2.20MM	00SK016704	6.60MM	00SK016748
2.30MM	00SK016705	6.70MM	00SK016749
2.40MM	00SK016706	6.80MM	00SK016750
2.50MM	00SK016707	6.90MM	00SK016751
2.60MM	00SK016708	7.00MM	00SK016752
2.70MM	00SK016709	7.10MM	00SK016753
2.80MM	00SK016710	7.20MM	00SK016754
2.90MM	00SK016711	7.30MM	00SK016755
3.00MM	00SK016712	7.40MM	00SK016756
3.10MM	00SK016713	7.50MM	00SK016757
3.20MM	00SK016714	7.60MM	00SK016758
3.30MM	00SK016715	7.70MM	00SK016759
3.40MM	00SK016716	7.80MM	00SK016760
3.50MM	00SK016717	7.90MM	00SK016761
3.60MM	00SK016718	8.00MM	00SK016762
3.70MM	00SK016719	8.10MM	00SK016763
3.80MM	00SK016720	8.20MM	00SK016764
3.90MM	00SK016721	8.30MM	00SK016765
4.00MM	00SK016722	8.40MM	00SK016766
4.10MM	00SK016723	8.50MM	00SK016767
4.20MM	00SK016724	8.60MM	00SK016768
4.30MM	00SK016725	8.70MM	00SK016769
4.40MM	00SK016726	8.80MM	00SK016770
4.50MM	00SK016727	8.90MM	00SK016771
4.60MM	00SK016728	9.00MM	00SK016772
4.70MM	00SK016729	9.10MM	00SK016773
4.80MM	00SK016730	9.20MM	00SK016774
4.90MM	00SK016731	9.30MM	00SK016775
5.00MM	00SK016732	9.40MM	00SK016776
5.10MM	00SK016733	9.50MM	00SK016777
5.20MM	00SK016734	9.60MM	00SK016778
5.30MM	00SK016735	9.70MM	00SK016779
5.40MM	00SK016736	9.80MM	00SK016780
5.50MM	00SK016737	9.90MM	00SK016781
5.60MM	00SK016738	10.00MM	00SK016782
5.70MM	00SK016739	10.20MM	00SK016783
5.80MM	00SK016740	10.50MM	00SK016784
5.90MM	00SK016741	11.00MM	00SK016785
6.00MM	00SK016742	11.20MM	00SK016786
6.10MM	00SK016743	11.50MM	00SK016787
6.20MM	00SK016744	11.80MM	00SK016788
6.30MM	00SK016745	12.00MM	00SK016789

HIGH HELIX JOBBER LENGTH DRILL



TYPE A108

HSS, 118° POINT, BRIGHT FINISH

SIZE	PART NUMBER	SIZE	PART NUMBER
1.00MM	00SK016626	3.60MM	00SK016650
1.10MM	00SK016627	3.80MM	00SK016651
1.20MM	00SK016628	4.00MM	00SK016652
1.25MM	00SK016629	4.20MM	00SK016653
1.30MM	00SK016630	4.50MM	00SK016654
1.40MM	00SK016631	4.80MM	00SK016655
1.50MM	00SK016632	5.00MM	00SK016656
1.60MM	00SK016633	5.50MM	00SK016657
1.70MM	00SK016634	6.00MM	00SK016658
1.80MM	00SK016635	6.50MM	00SK016659
1.90MM	00SK016636	7.00MM	00SK016660
2.00MM	00SK016637	7.50MM	00SK016661
2.10MM	00SK016638	8.00MM	00SK016662
2.20MM	00SK016639	8.50MM	00SK016663
2.40MM	00SK016640	9.00MM	00SK016664
2.50MM	00SK016641	9.50MM	00SK016665
2.60MM	00SK016642	10.00MM	00SK016666
2.70MM	00SK016643	10.50MM	00SK016667
2.80MM	00SK016644	11.00MM	00SK016668
2.90MM	00SK016645	11.00MM	00SK016669
3.00MM	00SK016646	12.00MM	00SK016670
3.10MM	00SK016647	12.50MM	00SK016671
3.20MM	00SK016648	13.00MM	00SK016672
3.30MM	00SK016649		