

TANGED DRILLS & REAMERS

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JOBBER LENGTH TANGED DRILLS

HSS, SURFACE TREATED 118° POINT



TYPE A153 TANGED SHANK

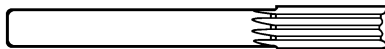
LETTER GAUGE WIRE GAUGE

SIZE	PART NUMBER	SIZE	PART NUMBER
A	0016T00100	30	0016T00050
B	0016T00101	29	0016T00051
C	0016T00102	28	0016T00052
D	0016T00103	27	0016T00053
E	0016T00104	26	0016T00054
F	0016T00105	25	0016T00055
G	0016T00106	24	0016T00056
H	0016T00107	23	0016T00057
I	0016T00108	22	0016T00058
J	0016T00109	21	0016T00059
K	0016T00110	20	0016T00060
L	0016T00111	19	0016T00061
M	0016T00112	18	0016T00062
N	0016T00113	17	0016T00063
O	0016T00114	16	0016T00064
P	0016T00115	15	0016T00065
Q	0016T00116	14	0016T00066
R	0016T00117	13	0016T00067
S	0016T00118	12	0016T00068
T	0016T00119	11	0016T00069
U	0016T00120	10	0016T00070
V	0016T00121	9	0016T00071
W	0016T00122	8	0016T00072
X	0016T00123	7	0016T00073
Y	0016T00124	6	0016T00074
Z	0016T00125	5	0016T00075
		4	0016T00076
		3	0016T00077
		2	0016T00078
		1	0016T00079

FRACTIONAL GAUGE

SIZE	PART NUMBER	SIZE	PART NUMBER
3/32	0016T00001	13/32	0016T00021
7/32	0016T00002	27/64	0016T00022
1/8	0016T00003	7/16	0016T00023
9/64	0016T00004	29/64	0016T00024
5/32	0016T00005	15/32	0016T00025
11/64	0016T00006	31/64	0016T00026
3/16	0016T00007	1/2	0016T00027
13/64	0016T00008	33/64	0016T00028
7/32	0016T00009	17/32	0016T00029
15/64	0016T00010	35/64	0016T00030
1/4	0016T00011	9/16	0016T00031
17/64	0016T00012	37/64	0016T00032
9/32	0016T00013	19/32	0016T00033
19/64	0016T00014	39/64	0016T00034
5/16	0016T00015	5/8	0016T00035
21/64	0016T00016	41/64	0016T00036
11/32	0016T00017	21/32	0016T00037
23/64	0016T00018	43/64	0016T00038
3/8	0016T00019	11/16	0016T00039
25/64	0016T00020	17/32	0016T00040

STRAIGHT SHANK CHUCKING REAMER



STRAIGHT FLUTE, R.H. CUT

SS, 45° CHAMFER

B 200

FRACTION GAUGE

SIZE	FLUTE SIZE	PART NUMBER
1/16	1/2	00SR000100
5/64	3/4	00SR000101
3/32	3/4	00SR000102
7/64	7/8	00SR000103
1/8	7/8	00SR000104
9/64	1"	00SR000105
5/32	1"	00SR000106
11/64	1-1/8	00SR000107
3/16	1-1/8	00SR000108
13/64	1-1/4	00SR000109
7/32	1-1/4	00SR000110
15/64	1-1/2	00SR000111
1/4	1-1/2	00SR000112
17/64	1-1/2	00SR000113
9/32	1-1/2	00SR000114
19/64	1-1/2	00SR000115
5/16	1-1/2	00SR000116
21/64	1-1/2	00SR000117
11/32	1-1/2	00SR000118
23/64	1-3/4	00SR000119
3/8	1-3/4	00SR000120
25/64	1-3/4	00SR000121
13/32	1-3/4	00SR000122
27/64	1-3/4	00SR000123
7/16	1-3/4	00SR000124
29/64	1-3/4	00SR000125
15/32	1-3/4	00SR000126
31/64	2"	00SR000127
1/2	2"	00SR000128
33/64	2"	00SR000129
17/32	2"	00SR000130
35/64	2"	00SR000131
9/16	2"	00SR000132
37/64	2"	00SR000133
19/32	2"	00SR000134
5/8	2-1/4	00SR000135
21/32	2-1/4	00SR000136
11/16	2-1/4	00SR000137
23/32	2-1/4	00SR000138
3/4	2-1/2	00SR000139
25/32	2-1/2	00SR000140
13/16	2-1/2	00SR000141
27/32	2-1/2	00SR000142
7/8	2-5/8	00SR000143
29/32	2-5/8	00SR000144
15/16	2-5/8	00SR000145
31/32	2-5/8	00SR000146
1"	2-3/4	00SR000147
11/16	2-3/4	00SR000148
11/8	2-7/8	00SR000149
13/16	2-7/8	00SR000150
11/4	3"	00SR000151
15/16	3"	00SR000152
13/8	3"	00SR000153
17/16	3"	00SR000154
11/2	3"	00SR000155

WIRE GAUGE

SIZE	FLUTE SIZE	PART NUMBER
60	1/2	00SR000200
59	1/2	00SR000201
58	1/2	00SR000202
57	1/2	00SR000203
56	1/2	00SR000204
55	1/2	00SR000205
54	1/2	00SR000206
53	1/2	00SR000207
52	1/2	00SR000208
51	3/4	00SR000209
50	3/4	00SR000210
49	3/4	00SR000211
48	3/4	00SR000212
47	3/4	00SR000213
46	3/4	00SR000214
45	3/4	00SR000215
44	3/4	00SR000216
43	3/4	00SR000217
42	3/4	00SR000218
41	7/8	00SR000219
40	7/8	00SR000220
39	7/8	00SR000221
38	7/8	00SR000222
37	7/8	00SR000223
36	7/8	00SR000224
35	7/8	00SR000225
34	7/8	00SR000226
33	7/8	00SR000227
32	7/8	00SR000228
31	7/8	00SR000229
30	7/8	00SR000230
29	1"	00SR000231
28	1"	00SR000232
27	1"	00SR000233
26	1"	00SR000234
25	1"	00SR000235
24	1"	00SR000236
23	1"	00SR000237
22	1"	00SR000238
21	1"	00SR000239
20	1"	00SR000240
19	1-1/8	00SR000241
18	1-1/8	00SR000242
17	1-1/8	00SR000243
16	1-1/8	00SR000243-1
15	1-1/8	00SR000244
14	1-1/8	00SR000245
13	1-1/8	00SR000246
12	1-1/8	00SR000247
11	1-1/8	00SR000248
10	1-1/8	00SR000249
9	1-1/4	00SR000250
8	1-1/4	00SR000251
7	1-1/4	00SR000252
6	1-1/4	00SR000253
5	1-1/4	00SR000254
4	1-1/4	00SR000255
3	1-1/4	00SR000256
2	1-1/2	00SR000257
1	1-1/2	00SR000258

B 200 LETTER

SIZE	FLUTE SIZE	PART NUMBER
A	1/2	00SR000300
B	1/2	00SR000301
C	1/2	00SR000302
D	1/2	00SR000303
E	1/2	00SR000304
F	1/2	00SR000305
G	1/2	00SR000306
H	1/2	00SR000307
I	1/2	00SR000308
J	3/4	00SR000309
K	3/4	00SR000310
L	3/4	00SR000311
M	3/4	00SR000312
N	3/4	00SR000313
O	3/4	00SR000314
P	3/4	00SR000315
Q	3/4	00SR000316
R	3/4	00SR000317
S	3/4	00SR000318
T	7/8	00SR000319
U	7/8	00SR000320
V	7/8	00SR000321
W	7/8	00SR000322
X	7/8	00SR000323
Y	7/8	00SR000324
Z	7/8	00SR000325

DECIMAL

SIZE	FLUTE SIZE	PART NUMBER
.124	7/8	00SR000001
.126	7/8	00SR000002
.1865	1-1/8	00SR000003
.1885	1-1/8	00SR000004
.249	1-1/2	00SR000005
.251	1-1/2	00SR000006
.3115	1-1/2	00SR000007
.3135	1-1/2	00SR000008
.376	1-3/4	00SR000009
.4365	1-3/4	00SR000010
.4385	1-3/4	00SR000011
.499	2"	00SR000012
.501	2"	00SR000014

B 202 DOWEL PIN SIZES

SIZE	FLUTE SIZE	PART NUMBER
.123	7/8	00SR000016
.1247	7/8	00SR000018
.1885	1-1/8	00SR000020
.187	1-1/8	00SR000022
.248	1-1/2	00SR000024
.2495	1-1/2	00SR000026
.3105	1-1/2	00SR000028
.312	1-1/2	00SR000030
.373	1-3/4	00SR000032
.3745	1-3/4	00SR000034
.4355	1-3/4	00SR000036
.437	1-3/4	00SR000040
.498	2"	00SR000042
.4995	2"	00SR000044

ALL ITEMS ARE SOLD INDIVIDUALLY.
REFER to DORMER CATALOG for APPLICATIONS & DETAILED SPECIFICATIONS.

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SPIRAL FLUTE REAMER

SIZE	PART NUMBER	SIZE	PART NUMBER
1/16	00SR249048	17/32	00SR249147
5/64	00SR249376	9/16	00SR249437
3/32	00SR249321	19/32	00SR249178
7/64	00SR249413	5/8	00SR249383
1/8	00SR249161	21/32	00SR249192
9/64	00SR249451	11/16	00SR249024
5/32	00SR249369	23/32	00SR249215
11/64	00SR249055	3/4	00SR249338
3/16	00SR249307	25/32	00SR249239
13/64	00SR249093	13/16	00SR249079
7/32	00SR249406	7/8	00SR249420
15/64	00SR249130	29/32	00SR249277
1/4	00SR249109	15/16	00SR249116
17/64	00SR249154	31/32	00SR249291
9/32	00SR249444	1 1/16	00SR248942
19/64	00SR249185	1 1/8	00SR248973
5/16	00SR249352	1 3/16	00SR248980
21/64	00SR249208	1 1/4	00SR248966
11/32	00SR249031	1 5/16	00SR249000
23/64	00SR249222	1 3/8	00SR248997
3/8	00SR249345	1 7/16	00SR249017
25/64	00SR249246	1 1/2	00SR248959
13/32	00SR249086	1	00SR248935
27/64	00SR249260		
7/16	00SR249390		
29/64	00SR249284		
15/32	00SR249123		
31/64	00SR249314		
1/2	00SR24		