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STERLING DIAMOND SAW BLADES

 M-42 ZERO RAKE HIGH SPEED STEEL TOUGH FATIGUE RESISTANT BACK	BLUE DIAMOND™ BI-METAL M-42 WELDED BANDS TEETH PER INCH VARIES *	EXCEL PLUS™ BI-METAL WELDED BANDS TEETH PER INCH VARIES *	
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WIDTH THICKNESS	3/4" .035	1" .035	1-1/4" .035	1" .050	1" .035	1-1/4" .042	1-1/2" .050	2" .050	2" .063	2-5/8" .063
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
UP to 10'	00DS000001	00DS000046	—	—	00DS000311	—	—	—	—	—
10' to 10'6"	00DS000002	00DS000047	—	—	00DS000312	—	—	—	—	—
10'6" to 11'	00DS000003	00DS000048	00DS000095	—	00DS000313	00DS000362	—	—	—	—
11' to 11'6"	00DS000004	00DS000049	00DS000096	—	00DS000314	00DS000363	—	—	—	—
11'6" to 12'	00DS000005	00DS000050	00DS000097	—	00DS000315	00DS000364	—	—	—	—
12' to 12'6"	00DS000006	00DS000051	00DS000098	—	00DS000316	00DS000365	—	—	—	—
12'6" to 13'	00DS000007	00DS000052	00DS000099	—	00DS000317	00DS000366	—	—	—	—
13' to 13'6"	00DS000008	00DS000053	00DS000100	—	00DS000318	00DS000367	—	—	—	—
13'6" to 14'	00DS000009	00DS000054	00DS000101	—	00DS000319	00DS000368	—	—	—	—
14' to 14'6"	00DS000010	00DS000055	00DS000102	—	00DS000320	00DS000369	—	—	—	—
14'6" to 15'	00DS000011	00DS000056	00DS000103	00DS000169	00DS000321	00DS000370	00DS000411	00DS000446	00DS000481	—
15' to 15'6"	00DS000012	00DS000057	00DS000104	00DS000170	00DS000322	00DS000371	00DS000412	00DS000447	00DS000482	—
15'6" to 16'	00DS000013	00DS000058	00DS000105	00DS000171	00DS000323	00DS000372	00DS000413	00DS000448	00DS000483	—
16' to 16'6"	00DS000014	00DS000059	00DS000106	00DS000172	00DS000324	00DS000373	00DS000414	00DS000449	00DS000484	—
16'6" to 17'	00DS000015	00DS000060	00DS000107	00DS000173	00DS000325	00DS000374	00DS000415	00DS000450	00DS000485	00DS000514
17' to 17'6"	00DS000016	00DS000061	00DS000108	00DS000174	00DS000326	00DS000375	00DS000416	00DS000451	00DS000486	00DS000515
17'6" to 18'	00DS000017	00DS000062	00DS000109	00DS000175	00DS000327	00DS000376	00DS000417	00DS000452	00DS000487	00DS000516
18' to 18'6"	00DS000018	00DS000063	00DS000110	00DS000176	00DS000328	00DS000377	00DS000418	00DS000453	00DS000488	00DS000517
18'6" to 19'	00DS000019	00DS000064	00DS000111	00DS000177	00DS000329	00DS000378	00DS000419	00DS000454	00DS000489	00DS000518
19' to 19'6"	00DS000020	00DS000065	00DS000112	00DS000178	00DS000330	00DS000379	00DS000420	00DS000455	00DS000490	00DS000519
19'6" to 20'	00DS000021	00DS000066	00DS000113	00DS000179	00DS000331	00DS000380	00DS000421	00DS000456	00DS000491	00DS000520
20' to 20'6"	00DS000022	00DS000067	00DS000114	00DS000180	00DS000332	00DS000381	00DS000422	00DS000457	00DS000492	00DS000521
20'6" to 21'	00DS000023	00DS000068	00DS000115	00DS000181	00DS000333	00DS000382	00DS000423	00DS000458	00DS000493	00DS000522
21' to 21'6"	00DS000024	00DS000069	00DS000116	00DS000182	00DS000334	00DS000383	00DS000424	00DS000459	00DS000494	00DS000523
21'6" to 22'	00DS000025	00DS000070	00DS000117	00DS000183	00DS000335	00DS000384	00DS000425	00DS000460	00DS000495	00DS000524
22' to 22'6"	00DS000026	00DS000071	00DS000118	00DS000184	00DS000336	00DS000385	00DS000426	00DS000461	00DS000496	00DS000525
22'6" to 23'	00DS000027	00DS000072	00DS000119	00DS000185	00DS000337	00DS000386	00DS000427	00DS000462	00DS000497	00DS000526
23' to 23'6"	00DS000028	00DS000073	00DS000120	00DS000186	00DS000338	00DS000387	00DS000428	00DS000463	00DS000498	00DS000527
23'6" to 24'	00DS000029	00DS000074	00DS000121	00DS000187	00DS000339	00DS000388	00DS000429	00DS000464	00DS000499	00DS000528
24' to 24'6"	00DS000030	00DS000075	00DS000122	00DS000188	00DS000340	00DS000389	00DS000430	00DS000465	00DS000500	00DS000529
24'6" to 25'	00DS000031	00DS000076	00DS000123	00DS000189	00DS000341	00DS000390	00DS000431	00DS000466	00DS000501	00DS000530
25' to 25'6"	00DS000032	00DS000077	00DS000124	00DS000190	00DS000342	00DS000391	00DS000432	00DS000467	00DS000502	00DS000531
25'6" to 26'	00DS000033	00DS000078	00DS000125	00DS000191	00DS000343	00DS000392	00DS000433	00DS000468	00DS000503	00DS000532
26' to 26'6"	00DS000034	00DS000079	00DS000126	00DS000192	00DS000344	00DS000393	00DS000434	00DS000469	00DS000504	00DS000533
26'6" to 27'	00DS000035	00DS000080	00DS000127	00DS000193	00DS000345	00DS000394	00DS000435	00DS000470	00DS000505	00DS000534
27' to 27'6"	00DS000036	00DS000081	00DS000128	00DS000194	00DS000346	00DS000395	00DS000436	00DS000471	00DS000506	00DS000535
27'6" to 28'	00DS000037	00DS000082	00DS000129	00DS000195	00DS000347	00DS000396	00DS000437	00DS000472	00DS000507	00DS000536
28' to 28'6"	00DS000038	00DS000083	00DS000130	00DS000196	00DS000348	00DS000397	00DS000438	00DS000473	00DS000508	00DS000537
28'6" to 29'	00DS000039	00DS000084	00DS000131	00DS000197	00DS000349	00DS000398	00DS000439	00DS000474	00DS000509	00DS000538
29' to 29'6"	00DS000040	00DS000085	00DS000132	00DS000198	00DS000350	00DS000399	00DS000440	00DS000475	00DS000510	00DS000539
29'6" to 30'	00DS000041	00DS000086	00DS000133	00DS000199	00DS000351	00DS000400	00DS000441	00DS000476	00DS000511	00DS000540

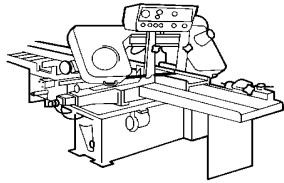
BLUE DIAMOND™ PLUS COILS					EXCEL PLUS™ COILS				
WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
3/4	150	.035	6/4	00DS000042	1-1/4	150	.042	6/4	00DS000407
3/4	250	.035	6/4	00DS000043	1-1/4	250	.042	6/4	00DS000408
3/4	150	.035	8/5	00DS000044	1-1/4	150	.042	8/5	00DS000409
3/4	250	.035	8/5	00DS000045	1-1/4	250	.042	8/5	00DS000410
1	150	.035	6 RAKER	00DS000087	1-1/2	150	.050	1.5/1	00DS000442
1	250	.035	6 RAKER	00DS000088	1-1/2	150	.050	3/2	00DS000443
1	150	.035	6/4	00DS000089	1-1/2	150	.050	4/3	00DS000444
1	250	.035	6/4	00DS000090	1-1/2	150	.050	6/4	00DS000445
1	150	.035	8/5	00DS000091	2	150	.050	2	00DS000477
1	250	.035	8/5	00DS000092	2	150	.050	1.5/1	00DS000478
1	150	.035	10/6	00DS000093	2	150	.050	3/2	00DS000479
1	250	.035	10/6	00DS000094	2	150	.050	4/3	00DS000480
1-1/4	150	.042	6/4	00DS000134	2	150	.063	1.5/1	00DS000512
1-1/4	250	.042	6/4	00DS000135	2	150	.063	3/2	00DS000513
1-1/4	150	.042	8/5	00DS000136	2	150	.063	4/3	00DS000513-1
1-1/4	250	.042	8/5	00DS000137	2	150	.063	6/4	00DS000513-2
2	150	.050	6/4	00DS000200					

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY. LNG=LENGTH

STERLING DIAMOND SAW BLADES



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SUPER-WELD™ MX
BI-METAL MATRIX
WELDED BANDS
TEETH PER INCH VARIES*

MX ZERO RAKE

HIGH SPEED STEEL

WIDTH THICKNESS	1/4" .025	1/4" .035	3/8" .025	3/8" .035	1/2" .020	1/2" .025	1/2" .035	5/8" .032	3/4" .035	1" .035
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
UP to 5'	00DS000560	00DS000605	00DS000652	00DS000695	00DS000740	00DS000793	00DS000846	—	—	—
5' to 5'6"	00DS000561	00DS000606	00DS000653	00DS000696	00DS000741	00DS000794	00DS000847	—	—	—
5'6" to 6'	00DS000562	00DS000607	00DS000654	00DS000697	00DS000742	00DS000795	00DS000848	—	—	—
6' to 6'6"	00DS000563	00DS000608	00DS000655	00DS000698	00DS000743	00DS000796	00DS000849	—	—	—
6'6" to 7'	00DS000564	00DS000609	00DS000656	00DS000699	00DS000744	00DS000797	00DS000850	—	—	—
7' to 7'6"	00DS000565	00DS000610	00DS000657	00DS000700	00DS000745	00DS000798	00DS000851	00DS000895	00DS000933	00DS000989
7'6" to 8'	00DS000566	00DS000611	00DS000658	00DS000701	00DS000746	00DS000799	00DS000852	00DS000896	00DS000934	00DS000990
8' to 8'6"	00DS000567	00DS000612	00DS000659	00DS000702	00DS000747	00DS000800	00DS000853	00DS000897	00DS000935	00DS000991
8'6" to 9'	00DS000568	00DS000613	00DS000660	00DS000703	00DS000748	00DS000801	00DS000854	00DS000898	00DS000936	00DS000992
9' to 9'6"	00DS000569	00DS000614	00DS000661	00DS000704	00DS000749	00DS000802	00DS000855	00DS000899	00DS000937	00DS000993
9'6" to 10'	00DS000570	00DS000615	00DS000662	00DS000705	00DS000750	00DS000803	00DS000856	00DS000900	00DS000938	00DS000994
10' to 10'6"	00DS000571	00DS000616	00DS000663	00DS000706	00DS000751	00DS000804	00DS000857	00DS000901	00DS000939	00DS000995
10'6" to 11'	00DS000572	00DS000617	00DS000664	00DS000707	00DS000752	00DS000805	00DS000858	00DS000902	00DS000940	00DS000996
11' to 11'6"	00DS000573	00DS000618	00DS000665	00DS000708	00DS000753	00DS000806	00DS000859	00DS000903	00DS000941	00DS000997
11'6" to 12'	00DS000574	00DS000619	00DS000666	00DS000709	00DS000754	00DS000807	00DS000860	00DS000904	00DS000942	00DS000998
12' to 12'6"	00DS000575	00DS000620	00DS000667	00DS000710	00DS000755	00DS000808	00DS000861	00DS000905	00DS000943	00DS000999
12'6" to 13'	00DS000576	00DS000621	00DS000668	00DS000711	00DS000756	00DS000809	00DS000862	00DS000906	00DS000944	00DS001000
13' to 13'6"	00DS000577	00DS000622	00DS000669	00DS000712	00DS000757	00DS000810	00DS000863	00DS000907	00DS000945	00DS001001
13'6" to 14'	00DS000578	00DS000623	00DS000670	00DS000713	00DS000758	00DS000811	00DS000864	00DS000908	00DS000946	00DS001002
14' to 14'6"	00DS000579	00DS000624	00DS000671	00DS000714	00DS000759	00DS000812	00DS000865	00DS000909	00DS000947	00DS001003
14'6" to 15'	00DS000580	00DS000625	00DS000672	00DS000715	00DS000760	00DS000813	00DS000866	00DS000910	00DS000948	00DS001004
15' to 15'6"	00DS000581	00DS000626	00DS000673	00DS000716	00DS000761	00DS000814	00DS000867	00DS000911	00DS000949	00DS001005
15'6" to 16'	00DS000582	00DS000627	00DS000674	00DS000717	00DS000762	00DS000815	00DS000868	00DS000912	00DS000950	00DS001006
16' to 16'6"	00DS000583	00DS000628	00DS000675	00DS000718	00DS000763	00DS000816	00DS000869	00DS000913	00DS000951	00DS001007
16'6" to 17'	00DS000584	00DS000629	00DS000676	00DS000719	00DS000764	00DS000817	00DS000870	00DS000914	00DS000952	00DS001008
17' to 17'6"	00DS000585	00DS000630	00DS000677	00DS000720	00DS000765	00DS000818	00DS000871	00DS000915	00DS000953	00DS001009
17'6" to 18'	00DS000586	00DS000631	00DS000678	00DS000721	00DS000766	00DS000819	00DS000872	00DS000916	00DS000954	00DS001010
18' to 18'6"	00DS000587	00DS000632	00DS000679	00DS000722	00DS000767	00DS000820	00DS000873	00DS000917	00DS000955	00DS001011
18'6" to 19'	00DS000588	00DS000633	00DS000680	00DS000723	00DS000768	00DS000821	00DS000874	00DS000918	00DS000956	00DS001012
19' to 19'6"	00DS000589	00DS000634	00DS000681	00DS000724	00DS000769	00DS000822	00DS000875	00DS000919	00DS000957	00DS001013
19'6" to 20'	00DS000590	00DS000635	00DS000682	00DS000725	00DS000770	00DS000823	00DS000876	00DS000920	00DS000958	00DS001014
20' to 20'6"	00DS000591	00DS000636	00DS000683	00DS000726	00DS000771	00DS000824	00DS000877	00DS000921	00DS000959	00DS001015
20'6" to 21'	00DS000592	00DS000637	00DS000684	00DS000727	00DS000772	00DS000825	00DS000878	00DS000922	00DS000960	00DS001016
21' to 21'6"	00DS000593	00DS000638	00DS000685	00DS000728	00DS000773	00DS000826	00DS000879	00DS000923	00DS000961	00DS001017
21'6" to 22'	00DS000594	00DS000639	00DS000686	00DS000729	00DS000774	00DS000827	00DS000880	00DS000924	00DS000962	00DS001018
22' to 22'6"	00DS000595	00DS000640	00DS000687	00DS000730	00DS000775	00DS000828	00DS000881	00DS000925	00DS000963	00DS001019
22'6" to 23'	00DS000596	00DS000641	00DS000688	00DS000731	00DS000776	00DS000829	00DS000882	00DS000926	00DS000964	00DS001020
23' to 23'6"	00DS000597	00DS000642	00DS000689	00DS000732	00DS000777	00DS000830	00DS000883	00DS000927	00DS000965	00DS001021
23'6" to 24'	00DS000598	00DS000643	00DS000690	00DS000733	00DS000778	00DS000831	00DS000884	00DS000928	00DS000966	00DS001022
24' to 24'6"	00DS000599	00DS000644	00DS000691	00DS000734	00DS000779	00DS000832	00DS000885	00DS000929	00DS000967	00DS001023
24'6" to 25'	00DS000600	00DS000645	00DS000692	00DS000735	00DS000780	00DS000833	00DS000886	00DS000930	00DS000968	00DS001024

COILS

WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1/4	100	.025	14/10	00DS000601	3/8	100	.025	14/10	00DS000693	1/2	100	.020	18	00DS000785
1/4	250	.025	14/10	00DS000602	3/8	250	.025	14/10	00DS000694	1/2	250	.020	18	00DS000786
1/4	100	.025	18/14	00DS000603	3/8	100	.035	10	00DS000736	1/2	100	.020	24	00DS000787
1/4	250	.025	18/14	00DS000604	3/8	250	.035	10	00DS000737	1/2	250	.020	24	00DS000788
1/4	100	.035	10	00DS000646	3/8	100	.035	14	00DS000738	1/2	100	.020	14/10	00DS000789
1/4	250	.035	10	00DS000647	3/8	250	.035	14	00DS000739	1/2	250	.020	14/10	00DS000790
1/4	100	.035	14	00DS000648	1/2	100	.020	10	00DS000781	1/2	100	.020	18/14	00DS000791
1/4	250	.035	14	00DS000649	1/2	250	.020	10	00DS000782	1/2	250	.020	18/14	00DS000792
1/4	100	.035	14/10	00DS000650	1/2	100	.020	14	00DS000783	1/2	100	.025	10	00DS000834
1/4	250	.035	14/10	00DS000651	1/2	250	.020	14	00DS000784	1/2	250	.025	10	00DS000835

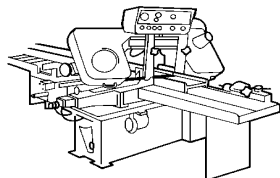
* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH

STERLING DIAMOND SAW BLADES



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**SUPER-WELD™ MX
BI-METAL MATRIX
WELDED BANDS
TEETH PER INCH VARIES***

**MX ZERO RAKE
HIGH SPEED STEEL**

WIDTH THICKNESS			COILS												
1-1/4" .042			1-1/4" .050												
LENGTH	PART NUMBER	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER			
UP 10'	00DS001041	—													
10' to 10'6"	00DS001042	—	1/2	100	.025	14	00DS000836	3/4	250	.035	10/6	00DS000982			
10'6" to 11'	00DS001043	—	1/2	250	.025	14	00DS000837	3/4	100	.035	12/8	00DS000983			
11' to 11'6"	00DS001044	—	1/2	100	.025	10/6	00DS000838	3/4	250	.035	12/8	00DS000984			
11'6" to 12'	00DS001045	—	1/2	250	.025	10/6	00DS000839	3/4	100	.035	14/10	00DS000985			
12' to 12'6"	00DS001046	—	1/2	100	.025	12/8	00DS000840	3/4	250	.035	14/10	00DS000986			
12'6" to 13'	00DS001047	—	1/2	250	.025	12/8	00DS000841	3/4	100	.035	18/14	00DS000987			
13' to 13'6"	00DS001048	—	1/2	100	.025	14/10	00DS000842	3/4	250	.035	18/14	00DS000988			
13'6" to 14'	00DS001049	—	1/2	250	.025	14/10	00DS000843	1	100	.035	6	00DS001025			
14' to 14'6"	00DS001050	—	1/2	100	.025	18/14	00DS000844	1	250	.035	6	00DS001026			
14'6" to 15'	00DS001051	00DS001080	1/2	250	.025	18/14	00DS000845	1	100	.035	8	00DS001027			
15' to 15'6"	00DS001052	00DS001080-1	1/2	100	.035	10	00DS000887	1	250	.035	8	00DS001028			
15'6" to 16'	00DS001053	00DS001080-2	1/2	250	.035	10	00DS000888	1	100	.035	10	00DS001029			
16' to 16'6"	00DS001054	00DS001080-3	1/2	100	.035	14	00DS000889	1	250	.035	10	00DS001030			
16'6" to 17'	00DS001055	00DS001080-4	1/2	250	.035	14	00DS000890	1	100	.035	6/4	00DS001031			
17' to 17'6"	00DS001056	00DS001080-5	1/2	100	.035	10/6	00DS000891	1	250	.035	6/4	00DS001032			
17'6" to 18'	00DS001057	00DS001080-6	1/2	250	.035	10/6	00DS000892	1	100	.035	8/5	00DS001033			
18' to 18'6"	00DS001058	00DS001080-7	1/2	100	.035	14/10	00DS000893	1	250	.035	8/5	00DS001034			
18'6" to 19'	00DS001059	00DS001080-8	1/2	250	.035	14/10	00DS000894	1	100	.035	10/6	00DS001035			
19' to 19'6"	00DS001060	00DS001080-9	5/8	100	.032	14/10	00DS000931	1	250	.035	10/6	00DS001036			
19'6" to 20'	00DS001061	00DS001081-1	5/8	250	.032	14/10	00DS000932	1	100	.035	12/8	00DS001037			
20' to 20'6"	00DS001062	00DS001081-2	3/4	100	.035	6	00DS000969	1	250	.035	12/8	00DS001038			
20'6" to 21'	00DS001063	00DS001081-3	3/4	250	.035	6	00DS000970	1	100	.035	14/10	00DS001039			
21' to 21'6"	00DS001064	00DS001081-4	3/4	100	.035	8	00DS000971	1	250	.035	14/10	00DS001040			
21'6" to 22'	00DS001065	00DS001081-5	3/4	250	.035	8	00DS000972	1-1/2	100	.042	8	00DS001072			
22' to 22'6"	00DS001066	00DS001081-6	3/4	100	.035	10	00DS000973	1-1/2	250	.042	8	00DS001073			
22'6" to 23'	00DS001067	00DS001081-7	3/4	250	.035	10	00DS000974	1-1/2	100	.042	6/4	00DS001074			
23' to 23'6"	00DS001068	00DS001081-8	3/4	100	.035	14	00DS000975	1-1/2	250	.042	6/4	00DS001075			
23'6" to 24'	00DS001069	00DS001081-9	3/4	250	.035	14	00DS000976	1-1/2	100	.042	8/5	00DS001076			
24' to 24'6"	00DS001070	00DS001082	3/4	100	.035	6/4	00DS000977	1-1/2	250	.042	8/5	00DS001077			
24'6" to 25'	00DS001071	00DS001083	3/4	250	.035	6/4	00DS000978	1-1/2	100	.042	10/6	00DS001078			
			3/4	100	.035	8/5	00DS000979	1-1/2	250	.042	10/6	00DS001079			
			3/4	250	.035	8/5	00DS000980	1-1/2	100	.050	6/4	00DS001083			
			3/4	100	.035	10/6	00DS000981	1-1/2	250	.050	8/5	00DS001084			

THE HEAVIER SET OF KERF-PLUS™ PREVENTS BINDING AND PINCHING OF BLADES.

**KERF PLUS™ BI-METAL MATRIX
WELDED BANDS**

HIGH SPEED STEEL

WIDTH THICKNESS				LARGER LENGTHS							
1" .050		1-1/4" .050		1-1/2" .050		1" .050		1-1/4" .050		1-1/2" .050	
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	WIDTH x LTH	THICK -NESS	TPI	PART NUMBER
UP to 7'6"	00DS001430	—	—	16' to 16'6"	00DS001431-8	00DS001435-3	00DS001438-3	1/2"x100'	.020	18	00DS000785
7'6" to 8'	00DS001430-1	—	—	16'6" to 17'	00DS001431-9	00DS001435-4	00DS001438-4	1/2"x250'	.020	18	00DS000786
8' to 8'6"	00DS001430-2	—	—	17' to 17'6"	00DS001432	00DS001435-5	00DS001438-5	1/2"x100'	.020	24	00DS000787
8'6" to 9'	00DS001430-3	—	—	17'6" to 18'	00DS001432-1	00DS001435-6	00DS001438-6	1/2"x250'	.020	24	00DS000788
9' to 9'6"	00DS001430-4	—	—	18' to 18'6"	00DS001432-2	00DS001435-7	00DS001438-7	1/2"x100'	.020	14/10	00DS000789
9'6" to 10'	00DS001430-5	00DS001434	—	18'6" to 19'	00DS001432-3	00DS001435-8	00DS001438-8	1/2"x250'	.020	14/10	00DS000790
10' to 10'6"	00DS001430-6	00DS001434-1	—	19' to 19'6"	00DS001432-4	00DS001435-9	00DS001438-9	1/2"x100'	.020	18/14	00DS000791
10'6" to 11'	00DS001430-7	00DS001434-2	—	19'6" to 20'	00DS001432-5	00DS001436	00DS001439	1/2"x250'	.020	18/14	00DS000792
11' to 11'6"	00DS001430-8	00DS001434-3	—	20' to 20'6"	00DS001432-6	00DS001436-1	00DS001439-1	1/2"x100'	.025	10	00DS000834
11'6" to 12'	00DS001430-9	00DS001434-4	—	20'6" to 21'	00DS001432-7	00DS001436-2	00DS001439-2	1/2"x250'	.025	10	00DS000835
12' to 12'6"	00DS001431	00DS001434-5	—	21' to 21'6"	00DS001432-8	00DS001436-3	00DS001439-3				
12'6" to 13'	00DS001431-1	00DS001434-6	—	21'6" to 22'	00DS001432-9	00DS001436-4	00DS001439-4				
13' to 13'6"	00DS001431-2	00DS001434-7	—	22' to 22'6"	00DS001433	00DS001436-5	00DS001439-5				
13'6" to 14'	00DS001431-3	00DS001434-8	—	22'6" to 23'	00DS001433-1	00DS001436-6	00DS001439-6				
14' to 14'6"	00DS001431-4	00DS001434-9	—	23' to 23'6"	00DS001433-2	00DS001436-7	00DS001439-7				
14'6" to 15'	00DS001431-5	00DS001435	00DS001438	23'6" to 24'	00DS001433-3	00DS001436-8	00DS001439-8				
15' to 15'6"	00DS001431-6	00DS001435-1	00DS001438-1	24' to 24'6"	00DS001433-4	00DS001436-9	00DS001439-9				
15'6" to 16'	00DS001431-7	00DS001435-2	00DS001438-2	24'6" to 25'	00DS001433-5	00DS001437	00DS001440				

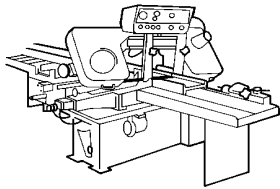
* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH



STERLING DIAMOND SAW BLADES

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MX PLUS™
BI-METAL MATRIX
WELDED BANDS
TEETH PER INCH VARIES*

POSITIVE RAKE

HIGH SPEED STEEL

WIDTH THICKNESS	1/4" .025	3/8" .025	3/8" .035	1/2" .025	1/2" .035	3/4" .035	1" .035	1-1/4" .042	1-1/2" .050
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
UP to 5'	00DS001100	00DS001143	00DS001185-1	00DS001186	00DS001186	—	—	—	—
5' to 5'6"	00DS001101	00DS001144	00DS001185-2	00DS001187	00DS001187	—	—	—	—
5'6" to 6'	00DS001102	00DS001145	00DS001185-3	00DS001188	00DS001188	—	—	—	—
6' to 6'6"	00DS001103	00DS001146	00DS001185-4	00DS001189	00DS001189	—	—	—	—
6'6" to 7'	00DS001104	00DS001147	00DS001185-5	00DS001190	00DS001190	—	—	—	—
7' to 7'6"	00DS001105	00DS001148	00DS001185-6	00DS001191	00DS001191	00DS001277	00DS001315	—	—
7'6" to 8'	00DS001106	00DS001149	00DS001185-7	00DS001192	00DS001192	00DS001278	00DS001316	—	—
8' to 8'6"	00DS001107	00DS001150	00DS001185-8	00DS001193	00DS001193	00DS001279	00DS001317	—	—
8'6" to 9'	00DS001108	00DS001151	00DS001185-9	00DS001194	00DS001194	00DS001280	00DS001318	—	—
9' to 9'6"	00DS001109	00DS001152	00DS001185-10	00DS001195	00DS001195	00DS001281	00DS001319	—	—
9'6" to 10'	00DS001110	00DS001153	00DS001185-11	00DS001196	00DS001196	00DS001282	00DS001320	—	—
10' to 10'6"	00DS001111	00DS001154	00DS001185-12	00DS001197	00DS001197	00DS001283	00DS001321	00DS001361	—
10'6" to 11'	00DS001112	00DS001155	00DS001185-13	00DS001198	00DS001198	00DS001284	00DS001322	00DS001362	—
11' to 11'6"	00DS001113	00DS001156	00DS001185-14	00DS001199	00DS001199	00DS001285	00DS001323	00DS001363	—
11'6" to 12'	00DS001114	00DS001157	00DS001185-15	00DS001200	00DS001200	00DS001286	00DS001324	00DS001364	—
12' to 12'6"	00DS001115	00DS001158	00DS001185-16	00DS001201	00DS001201	00DS001287	00DS001325	00DS001365	—
12'6" to 13'	00DS001116	00DS001159	00DS001185-17	00DS001202	00DS001202	00DS001288	00DS001326	00DS001367	—
13' to 13'6"	00DS001117	00DS001160	00DS001185-18	00DS001203	00DS001203	00DS001289	00DS001327	00DS001368	—
13'6" to 14'	00DS001118	00DS001161	00DS001185-19	00DS001204	00DS001204	00DS001290	00DS001328	00DS001369	—
14' to 14'6"	00DS001119	00DS001162	00DS001185-20	00DS001205	00DS001205	00DS001291	00DS001329	00DS001370	—
14'6" to 15'	00DS001120	00DS001163	00DS001185-21	00DS001206	00DS001206	00DS001292	00DS001330	00DS001371	00DS001400
15' to 15'6"	00DS001121	00DS001164	00DS001185-22	00DS001207	00DS001207	00DS001293	00DS001331	00DS001372	00DS001401
15'6" to 16'	00DS001122	00DS001165	00DS001185-23	00DS001208	00DS001208	00DS001294	00DS001332	00DS001373	00DS001402
16' to 16'6"	00DS001123	00DS001166	00DS001185-24	00DS001209	00DS001209	00DS001295	00DS001333	00DS001374	00DS001403
16'6" to 17'	00DS001134	00DS001167	00DS001185-25	00DS001210	00DS001210	00DS001296	00DS001334	00DS001375	00DS001404
17' to 17'6"	00DS001125	00DS001168	00DS001185-26	00DS001211	00DS001211	00DS001297	00DS001335	00DS001376	00DS001405
17'6" to 18'	00DS001126	00DS001169	00DS001185-27	00DS001212	00DS001212	00DS001298	00DS001336	00DS001377	00DS001406
18' to 18'6"	00DS001127	00DS001170	00DS001185-28	00DS001213	00DS001213	00DS001299	00DS001337	00DS001378	00DS001407
18'6" to 19'	00DS001128	00DS001171	00DS001185-29	00DS001214	00DS001214	00DS001300	00DS001338	00DS001379	00DS001408
19' to 19'6"	00DS001129	00DS001172	00DS001185-30	00DS001215	00DS001215	00DS001301	00DS001339	00DS001380	00DS001409
19'6" to 20'	00DS001130	00DS001173	00DS001185-31	00DS001216	00DS001216	00DS001302	00DS001340	00DS001381	00DS001410
20' to 20'6"	00DS001131	00DS001174	00DS001185-32	00DS001217	00DS001217	00DS001303	00DS001341	00DS001382	00DS001411
20'6" to 21'	00DS001132	00DS001175	00DS001185-33	00DS001218	00DS001218	00DS001304	00DS001342	00DS001383	00DS001412
21' to 21'6"	00DS001133	00DS001176	00DS001185-34	00DS001219	00DS001219	00DS001305	00DS001343	00DS001384	00DS001413
21'6" to 22'	00DS001134	00DS001177	00DS001185-35	00DS001220	00DS001220	00DS001306	00DS001344	00DS001385	00DS001414
22' to 22'6"	00DS001135	00DS001178	00DS001185-36	00DS001221	00DS001221	00DS001307	00DS001345	00DS001386	00DS001415
22'6" to 23'	00DS001136	00DS001179	00DS001185-37	00DS001222	00DS001222	00DS001308	00DS001346	00DS001387	00DS001416
23' to 23'6"	00DS001137	00DS001180	00DS001185-8	00DS001223	00DS001223	00DS001309	00DS001347	00DS001388	00DS001417
23'6" to 24'	00DS001138	00DS001181	00DS001185-39	00DS001224	00DS001224	00DS001310	00DS001348	00DS001389	00DS001418
24' to 24'6"	00DS001139	00DS001182	00DS001185-40	00DS001225	00DS001225	00DS001311	00DS001349	00DS001390	00DS001419
24'6" to 25'	00DS001140	00DS001183	00DS001185-41	00DS001226	00DS001226	00DS001312	00DS001350	00DS001391	00DS001420

COILS

WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1/4	100	.025	6	00DS001141	1/2	250	.035	3 HOOK	00DS001273	1	150	.035	8/5	00DS001359
1/4	250	.025	6	00DS001142	1/2	100	.035	6 HOOK	00DS001274	1	250	.035	8/5	00DS001360
3/8	100	.025	4	00DS001184	1/2	250	.035	6 HOOK	00DS001276	1-1/4	150	.042	3/2	00DS001392
3/8	250	.025	4	00DS001185	3/4	100	.035	3 HOOK	00DS001313	1-1/4	250	.042	3/2	00DS001393
3/8	100	.035	3R-HOOK	00DS001185-42	3/4	250	.035	3 HOOK	00DS001314	1-1/4	150	.042	4/3	00DS001394
3/8	250	.035	3R-HOOK	00DS001185-43	1	100	.035	3 HOOK	00DS001351	1-1/4	250	.042	4/3	00DS001395
3/8	100	.035	4R-HOOK	00DS001185-44	1	250	.035	3 HOOK	00DS001352	1-1/4	150	.042	6/4	00DS001396
3/8	250	.035	4R-HOOK	00DS001185-45	1	150	.035	3/2	00DS001353	1-1/4	250	.042	6/4	00DS001397
1/2	100	.035	4 HOOK	00DS001227	1	250	.035	3/2	00DS001354	1-1/4	150	.042	8/5	00DS001398
1/2	250	.035	4 HOOK	00DS001228	1	150	.035	4/3	00DS001355	1-1/4	250	.042	8/5	00DS001399
1/2	100	.035	6 HOOK	00DS001229	1	250	.035	4/3	00DS001356	1-1/2	150	.050	4/3	00DS001421
1/2	250	.035	6 HOOK	00DS001230	1	150	.035	6/4	00DS001357	1-1/2	150	.050	6/4	00DS001422
1/2	100	.035	3 HOOK	00DS001272	1	250	.035	6/4	00DS001358	1-1/2	150	.050	8/5	00DS001423

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH

STERLING DIAMOND SAW BLADES



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TRI-TEMP™ HARD EDGE, HARD BACK WELDED BANDS TEETH PER INCH VARIES*		SPRING HARDENED BACK HARDENED BACK RESISTS SWAGING		COILS									
WIDTH THICKNESS	1/4" .025	3/8" .025	1/2" .020	1/2" .025	5/8" .032	3/4" .032	1" .035	1-1/4" .042	W D	LTH /FT.	THICK -NESS	TPI	PART NUMBER
UP to 5'	00DS001450	00DS001511	00DS001570	00DS001615	00DS001684	—	—	—	1/2	100	.025	12/8	00DS001668
5' to 5'6"	00DS001451	00DS001512	00DS001571	00DS001616	00DS001685	—	—	—	1/2	250	.025	12/8	00DS001669
5'6" to 6'	00DS001452	00DS001513	00DS001572	00DS001617	00DS001686	—	—	—	1/2	100	.025	14/10	00DS001670
6' to 6'6"	00DS001453	00DS001514	00DS001573	00DS001618	00DS001687	—	—	—	1/2	250	.025	14/10	00DS001671
6'6" to 7'	00DS001454	00DS001515	00DS001574	00DS001619	00DS001688	—	—	—	1/2	100	.025	18/14	00DS001672
7' to 7'6"	00DS001455	00DS001516	00DS001575	00DS001620	00DS001689	00DS001729	—	—	1/2	250	.025	18/14	00DS001673
7'6" to 8'	00DS001456	00DS001517	00DS001576	00DS001621	00DS001690	00DS001730	—	—	1/2	100	.020	3HOOK	00DS001674
8' to 8'6"	00DS001457	00DS001518	00DS001577	00DS001622	00DS001691	00DS001731	—	—	1/2	250	.020	3HOOK	00DS001675
8'6" to 9'	00DS001458	00DS001519	00DS001578	00DS001623	00DS001692	00DS001732	—	—	1/2	100	.020	4HOOK	00DS001676
9' to 9'6"	00DS001459	00DS001520	00DS001579	00DS001624	00DS001693	00DS001733	—	—	1/2	250	.020	4HOOK	00DS001677
9'6" to 10'	00DS001460	00DS001521	00DS001580	00DS001625	00DS001694	00DS001734	00DS001791	00DS001844	1/2	100	.020	4HOOK	00DS001678
10' to 10'6"	00DS001461	00DS001522	00DS001581	00DS001626	00DS001695	00DS001735	00DS001792	00DS001845	1/2	250	.020	4HOOK	00DS001679
10'6" to 11'	00DS001462	00DS001523	00DS001582	00DS001627	00DS001696	00DS001736	00DS001793	00DS001846	1/2	100	.020	6HOOK	00DS001678
11' to 11'6"	00DS001463	00DS001524	00DS001583	00DS001628	00DS001697	00DS001737	00DS001794	00DS001847	1/2	250	.020	6HOOK	00DS001679
11'6" to 12'	00DS001464	00DS001525	00DS001584	00DS001629	00DS001698	00DS001738	00DS001795	00DS001848	1/2	100	.020	14 W	00DS001680
12' to 12'6"	00DS001465	00DS001526	00DS001585	00DS001630	00DS001699	00DS001739	00DS001796	00DS001849	1/2	250	.020	14 W	00DS001681
12'6" to 13'	00DS001466	00DS001527	00DS001586	00DS001631	00DS001700	00DS001740	00DS001797	00DS001850	1/2	100	.020	24 W	00DS001682
13' to 13'6"	00DS001467	00DS001528	00DS001587	00DS001632	00DS001701	00DS001741	00DS001798	00DS001851	1/2	250	.020	24 W	00DS001683
13'6" to 14'	00DS001468	00DS001529	00DS001588	00DS001633	00DS001702	00DS001742	00DS001799	00DS001852	5/8	100	.032	10 R	00DS001725
14' to 14'6"	00DS001469	00DS001530	00DS001589	00DS001634	00DS001703	00DS001743	00DS001800	00DS001853	5/8	250	.032	10 R	00DS001726
14'6" to 15'	00DS001470	00DS001531	00DS001590	00DS001635	00DS001704	00DS001744	00DS001801	00DS001854	5/8	100	.032	14 R	00DS001727
15' to 15'6"	00DS001471	00DS001532	00DS001591	00DS001636	00DS001705	00DS001745	00DS001802	00DS001855	5/8	250	.032	14 R	00DS001728
15'6" to 16'	00DS001472	00DS001533	00DS001592	00DS001637	00DS001706	00DS001746	00DS001803	00DS001856	3/4	100	.032	3R SKIP	00DS001765
16' to 16'6"	00DS001473	00DS001534	00DS001593	00DS001638	00DS001707	00DS001747	00DS001804	00DS001857	3/4	250	.032	3R SKIP	00DS001766
16'6" to 17'	00DS001474	00DS001535	00DS001594	00DS001639	00DS001708	00DS001748	00DS001805	00DS001858	3/4	100	.032	6 R	00DS001767
17' to 17'6"	00DS001475	00DS001536	00DS001595	00DS001640	00DS001709	00DS001749	00DS001806	00DS001859	3/4	250	.032	6 R	00DS001768
17'6" to 18'	00DS001476	00DS001537	00DS001596	00DS001641	00DS001710	00DS001750	00DS001807	00DS001860	3/4	100	.032	8 R	00DS001769
18' to 18'6"	00DS001477	00DS001538	00DS001597	00DS001642	00DS001711	00DS001751	00DS001808	00DS001861	3/4	250	.032	8 R	00DS001770
18'6" to 19'	00DS001478	00DS001539	00DS001598	00DS001643	00DS001712	00DS001752	00DS001809	00DS001862	3/4	100	.032	10 R	00DS001771
19' to 19'6"	00DS001479	00DS001540	00DS001599	00DS001644	00DS001713	00DS001753	00DS001810	00DS001863	3/4	250	.032	10 R	00DS001772
19'6" to 20'	00DS001480	00DS001541	00DS001600	00DS001645	00DS001714	00DS001754	00DS001811	00DS001864	3/4	100	.032	12 R	00DS001773
20' to 20'6"	00DS001481	00DS001542	00DS001601	00DS001646	00DS001715	00DS001755	00DS001812	00DS001865	3/4	250	.032	12 R	00DS001774
20'6" to 21'	00DS001482	00DS001543	00DS001602	00DS001647	00DS001716	00DS001756	00DS001813	00DS001866	3/4	100	.032	12 R	00DS001775
21' to 21'6"	00DS001483	00DS001544	00DS001603	00DS001648	00DS001717	00DS001757	00DS001814	00DS001867	3/4	250	.032	14 R	00DS001776
21'6" to 22'	00DS001484	00DS001545	00DS001604	00DS001649	00DS001718	00DS001758	00DS001815	00DS001868	3/4	100	.032	14 R	00DS001777
22' to 22'6"	00DS001485	00DS001546	00DS001605	00DS001650	00DS001719	00DS001759	00DS001816	00DS001869	3/4	250	.032	10/6	00DS001778
22'6" to 23'	00DS001486	00DS001547	00DS001606	00DS001651	00DS001720	00DS001760	00DS001817	00DS001870	3/4	100	.032	10/6	00DS001779
23' to 23'6"	00DS001487	00DS001548	00DS001607	00DS001652	00DS001721	00DS001761	00DS001818	00DS001871	3/4	250	.032	12/8	00DS001780
23'6" to 24'	00DS001488	00DS001549	00DS001608	00DS001653	00DS001722	00DS001762	00DS001819	00DS001872	3/4	100	.032	12/8	00DS001781
24' to 24'6"	00DS001489	00DS001550	00DS001609	00DS001654	00DS001723	00DS001763	00DS001820	00DS001873	3/4	250	.032	14/10	00DS001782
24'6" to 25'	00DS001490	00DS001551	00DS001610	00DS001655	00DS001724	00DS001764	00DS001821	00DS001874	3/4	100	.032	14/10	00DS001783
									1	100	.035	6	00DS001784
									1	250	.035	8	00DS001785
									1	100	.035	8	00DS001786
									1	250	.035	10	00DS001787
									1	100	.035	10	00DS001788
									1	250	.035	10	00DS001789
									1	100	.035	14	00DS001790
									1	250	.035	14	00DS001822
									1	100	.035	6	00DS001823
									1	250	.035	8	00DS001824
									1	100	.035	8	00DS001825
									1	250	.035	10	00DS001826
									1	100	.035	10	00DS001827
									1	250	.035	14	00DS001828
									1	100	.035	14	00DS001829
									1	250	.035	10/6	00DS001830
									1	100	.035	10/6	00DS001831
									1	250	.035	12/8	00DS001832
									1	100	.035	12/8	00DS001833
									1	250	.035	1.2HOOK	00DS001834
									1	100	.035	1.2HOOK	00DS001835
									1	250	.035	2 HOOK	00DS001836
									1	100	.035	2 HOOK	00DS001837
									1	250	.035	3 HOOK	00DS001838
									1	100	.035	3 HOOK	00DS001839
									1	250	.035	10 W	00DS001840
									1	100	.035	10 W	00DS001841
									1	250	.035	6/4 POSTI	00DS001842
									1	100	.035	6/4 POSTI	00DS001843
									1/4	100	.042	8	00DS001875
									1/4	250	.042	8	00DS001876

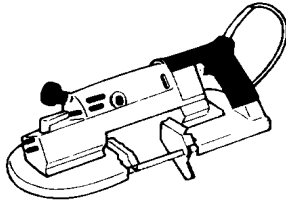
COILS

W D	LNG /FT.	THICK -NESS	TPI	PART NUMBER	W D	LNG /FT.	THICK -NESS	TPI	PART NUMBER	W D	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1/4	100	.025	4 SKIP	00DS001491	1/4	100	.025	32	00DS001509	3/8	100	.025	6HOOK	00DS001568
1/4	250	.025	4 SKIP	00DS001492	1/4	250	.025	32	00DS001510	3/8	250	.025	6HOOK	00DS001569
1/4	100	.025	6 SKIP	00DS001493	3/8	100	.025	3 SKIP	00DS001552	1/2	100	.020	14 R	00DS001611
1/4	250	.025	6 SKIP	00DS001494	3/8	250	.025	3 SKIP	00DS001553	1/2	250	.020	14 R	00DS001612
1/4	100	.025	10	00DS001495	3/8	100	.025	4 SKIP	00DS001554	1/2	100	.020	18 R	00DS001613</

STERLING DIAMOND SAW BLADES



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**CARBON
HARD EDGE, FLEX BACK
WELDED BANDS
TEETH PER INCH VARIES***

FLEX BACK 30-35 Rc

STERLING CARBON

**FULL
HARD TEETH 64-65 Rc**

WIDTH THICKNESS	1/8" .025	3/16" .025	1/4" .025	3/8" .025	1/2" .020	1/2" .025	5/8" .032	3/4" .032	1" .035	1-1/4" .032
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
UP to 5'	00DS001900	00DS001944	00DS001993	00DS002050	00DS002109	00DS002158	00DS002219	—	—	—
5' to 5'6"	00DS001901	00DS001945	00DS001994	00DS002051	00DS002110	00DS002159	00DS002220	—	—	—
5'6" to 6'	00DS001902	00DS001946	00DS001995	00DS002052	00DS002111	00DS002160	00DS002221	—	—	—
6' to 6'6"	00DS001903	00DS001947	00DS001996	00DS002053	00DS002112	00DS002161	00DS002222	—	—	—
6'6" to 7'	00DS001904	00DS001948	00DS001997	00DS002054	00DS002113	00DS002162	00DS002223	—	—	—
7' to 7'6"	00DS001905	00DS001949	00DS001998	00DS002055	00DS002114	00DS002163	00DS002224	00DS002268	—	—
7'6" to 8'	00DS001906	00DS001950	00DS001999	00DS002056	00DS002115	00DS002164	00DS002225	00DS002269	—	—
8' to 8'6"	00DS001907	00DS001951	00DS002001	00DS002057	00DS002116	00DS002165	00DS002226	00DS002270	—	—
8'6" to 9'	00DS001908	00DS001952	00DS002002	00DS002058	00DS002117	00DS002166	00DS002227	00DS002271	—	—
9' to 9'6"	00DS001909	00DS001953	00DS002003	00DS002059	00DS002118	00DS002167	00DS002228	00DS002272	—	—
9'6" to 10'	00DS001910	00DS001954	00DS002004	00DS002060	00DS002119	00DS002168	00DS002229	00DS002273	00DS002328	00DS002371
10' to 10'6"	00DS001911	00DS001955	00DS002005	00DS002061	00DS002120	00DS002169	00DS002230	00DS002274	00DS002329	00DS002372
10'6" to 11'	00DS001912	00DS001956	00DS002006	00DS002062	00DS002121	00DS002170	00DS002231	00DS002275	00DS002330	00DS002373
11' to 11'6"	00DS001913	00DS001957	00DS002007	00DS002063	00DS002122	00DS002171	00DS002232	00DS002276	00DS002331	00DS002374
11'6" to 12'	00DS001914	00DS001958	00DS002008	00DS002064	00DS002123	00DS002172	00DS002233	00DS002277	00DS002332	00DS002375
12' to 12'6"	00DS001915	00DS001959	00DS002009	00DS002065	00DS002124	00DS002173	00DS002234	00DS002278	00DS002333	00DS002376
12'6" to 13'	00DS001916	00DS001960	00DS002010	00DS002066	00DS002125	00DS002174	00DS002235	00DS002279	00DS002334	00DS002377
13' to 13'6"	00DS001917	00DS001961	00DS002011	00DS002067	00DS002126	00DS002175	00DS002236	00DS002280	00DS002335	00DS002378
13'6" to 14'	00DS001918	00DS001962	00DS002012	00DS002068	00DS002127	00DS002176	00DS002237	00DS002281	00DS002336	00DS002379
14' to 14'6"	00DS001919	00DS001963	00DS002013	00DS002069	00DS002128	00DS002177	00DS002238	00DS002282	00DS002337	00DS002380
14'6" to 15'	00DS001920	00DS001964	00DS002014	00DS002070	00DS002129	00DS002178	00DS002239	00DS002283	00DS002338	00DS002381
15' to 15'6"	00DS001921	00DS001965	00DS002015	00DS002071	00DS002130	00DS002179	00DS002240	00DS002284	00DS002339	00DS002382
15'6" to 16'	00DS001922	00DS001966	00DS002016	00DS002072	00DS002131	00DS002180	00DS002241	00DS002285	00DS002340	00DS002383
16' to 16'6"	00DS001923	00DS001967	00DS002017	00DS002073	00DS002132	00DS002181	00DS002242	00DS002286	00DS002341	00DS002384
16'6" to 17'	00DS001924	00DS001968	00DS002018	00DS002074	00DS002133	00DS002182	00DS002243	00DS002287	00DS002342	00DS002385
17' to 17'6"	00DS001925	00DS001969	00DS002019	00DS002075	00DS002134	00DS002183	00DS002244	00DS002288	00DS002343	00DS002386
17'6" to 18'	00DS001926	00DS001970	00DS002020	00DS002076	00DS002135	00DS002184	00DS002245	00DS002289	00DS002344	00DS002387
18' to 18'6"	00DS001927	00DS001971	00DS002021	00DS002077	00DS002136	00DS002185	00DS002246	00DS002290	00DS002345	00DS002388
18'6" to 19'	00DS001928	00DS001972	00DS002022	00DS002078	00DS002137	00DS002186	00DS002247	00DS002291	00DS002346	00DS002389
19' to 19'6"	00DS001929	00DS001973	00DS002023	00DS002079	00DS002138	00DS002187	00DS002248	00DS002292	00DS002347	00DS002390
19'6" to 20'	00DS001930	00DS001974	00DS002024	00DS002080	00DS002139	00DS002188	00DS002249	00DS002293	00DS002348	00DS002391
20' to 20'6"	00DS001931	00DS001975	00DS002025	00DS002081	00DS002140	00DS002189	00DS002250	00DS002294	00DS002349	00DS002392
20'6" to 21'	00DS001932	00DS001976	00DS002026	00DS002082	00DS002141	00DS002190	00DS002251	00DS002295	00DS002350	00DS002393
21' to 21'6"	00DS001933	00DS001977	00DS002027	00DS002083	00DS002142	00DS002191	00DS002252	00DS002296	00DS002351	00DS002394
21'6" to 22'	00DS001934	00DS001978	00DS002028	00DS002084	00DS002143	00DS002192	00DS002253	00DS002297	00DS002352	00DS002395
22' to 22'6"	00DS001935	00DS001979	00DS002029	00DS002085	00DS002144	00DS002193	00DS002254	00DS002298	00DS002353	00DS002396
22'6" to 23'	00DS001936	00DS001980	00DS002030	00DS002086	00DS002145	00DS002194	00DS002255	00DS002299	00DS002354	00DS002397
23' to 23'6"	00DS001937	00DS001981	00DS002031	00DS002087	00DS002146	00DS002195	00DS002256	00DS002300	00DS002355	00DS002398
23'6" to 24'	00DS001938	00DS001982	00DS002032	00DS002088	00DS002147	00DS002196	00DS002257	00DS002301	00DS002356	00DS002399
24' to 24'6"	00DS001939	00DS001983	00DS002033	00DS002089	00DS002148	00DS002197	00DS002258	00DS002302	00DS002357	00DS002400
24'6" to 25'	00DS001940	00DS001984	00DS002034	00DS002090	00DS002149	00DS002198	00DS002259	00DS002303	00DS002358	00DS002401

LARGER LENGTHS

WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1/8	100	.025	14 R	00DS001941	1/4	100	.025	6 R	00DS002036	1/4	250	.025	24 W	00DS002049
1/8	100	.025	18 R	00DS001942	1/4	250	.025	6 R	00DS002037	3/8	100	.025	3 SKIP	00DS002091
1/8	100	.025	24 R	00DS001943	1/4	100	.025	10 R	00DS002038	3/8	250	.025	3 SKIP	00DS002092
3/16	100	.025	4 R	00DS001985	1/4	250	.025	10 R	00DS002039	3/8	100	.025	4 SKIP	00DS002093
3/16	250	.025	4 R	00DS001986	1/4	100	.025	14 R	00DS002040	3/8	250	.025	4 SKIP	00DS002094
3/16	100	.025	10 R	00DS001987	1/4	250	.025	14 R	00DS002041	3/8	100	.025	8 R	00DS002095
3/16	250	.025	10 R	00DS001988	1/4	100	.025	18 R	00DS002042	3/8	250	.025	8 R	00DS002096
3/16	100	.025	14 R	00DS001989	1/4	250	.025	18 R	00DS002043	3/8	100	.025	10 R	00DS002097
3/16	250	.025	14 R	00DS001990	1/4	100	.025	4 HOOK	00DS002044	3/8	250	.025	10 R	00DS002098
3/16	100	.025	18 R	00DS001991	1/4	250	.025	4 HOOK	00DS002045	3/8	100	.025	14 R	00DS002099
3/16	250	.025	18 R	00DS001992	1/4	100	.025	6 HOOK	00DS002046	3/8	250	.025	14 R	00DS002100
1/4	100	.025	4 R	00DS002034	1/4	250	.025	6 HOOK	00DS002047	3/8	100	.025	18 R	00DS002101
1/4	250	.025	4 R	00DS002035	1/4	100	.025	24 W	00DS002048	3/8	250	.025	18 R	00DS002102

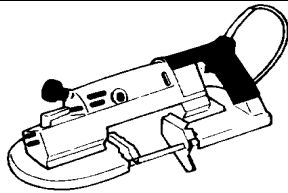
* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH

STERLING DIAMOND SAW BLADES



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**CARBON
HARD EDGE, FLEX BACK
WELDED BANDS
TEETH PER INCH VARIES***

**FLEX BACK 30-35 Rc
STERLING CARBON
FULL
HARD TEETH 64-65 Rc**

COILS

WIDT H	LTH/ FT.	THICK -NESS	TPI	PART NUMBER	WIDT H	LTH/ FT.	THICK -NESS	TPI	PART NUMBER	WIDT H	LTH/ FT.	THICK -NESS	TPI	PART NUMBER
	100	.025	3 HOOK	00DS002103		100	.020	4 HOOK	00DS002213		250	.032	14 R	00DS002317
3/8	250	.025	3 HOOK	00DS002104	1/2	250	.020	4 HOOK	00DS002214	3/4	100	.032	2 HOOK	00DS002318
3/8	100	.025	4 HOOK	00DS002105	1/2	100	.020	6 HOOK	00DS002215	3/4	250	.032	2 HOOK	00DS002319
3/8	250	.025	4 HOOK	00DS002106	1/2	250	.020	6 HOOK	00DS002216	3/4	100	.032	3 HOOK	00DS002320
3/8	100	.025	6 HOOK	00DS002107	1/2	100	.020	24 W	00DS002217	3/4	250	.032	3 HOOK	00DS002321
3/8	250	.025	6 HOOK	00DS002108	1/2	250	.020	24 W	00DS002218	3/4	100	.032	4 HOOK	00DS002322
3/8	100	.020	10 R	00DS002150	1/2	100	.032	3 SKIP	00DS002260	3/4	250	.032	4 HOOK	00DS002323
1/2	250	.020	10 R	00DS002151	5/8	250	.032	3 SKIP	00DS002261	3/4	100	.032	6 HOOK	00DS002324
1/2	100	.020	14 R	00DS002152	5/8	100	.032	10 R	00DS002262	3/4	250	.032	6 HOOK	00DS002325
1/2	250	.020	14 R	00DS002153	5/8	250	.032	10 R	00DS002263	3/4	100	.032	18 W	00DS002326
1/2	100	.020	18 R	00DS002154	5/8	100	.032	14 R	00DS002264	3/4	250	.032	18 W	00DS002327
1/2	250	.020	18 R	00DS002155	5/8	250	.032	14 R	00DS002265	3/4	100	.035	3 SKIP	00DS002359
1/2	100	.020	24 W	00DS002156	5/8	100	.032	4 HOOK	00DS002266	1	250	.035	3 SKIP	00DS002360
1/2	250	.020	24 W	00DS002157	5/8	250	.032	4 HOOK	00DS002267	1	100	.035	6 R	00DS002361
1/2	100	.025	3 SKIP	00DS002199	5/8	100	.032	3 SKIP	00DS002304	1	250	.035	6 R	00DS002362
1/2	250	.025	3 SKIP	00DS002200	3/4	250	.032	3 SKIP	00DS002305	1	100	.035	10 R	00DS002363
1/2	100	.025	4 SKIP	00DS002201	3/4	100	.032	4 SKIP	00DS002306	1	250	.035	10 R	00DS002364
1/2	250	.025	4 SKIP	00DS002202	3/4	250	.032	4 SKIP	00DS002307	1	100	.035	14 R	00DS002365
1/2	100	.025	6 R	00DS002203	3/4	100	.032	6 R	00DS002308	1	250	.035	14 R	00DS002366
1/2	250	.025	6 R	00DS002204	3/4	250	.032	6 R	00DS002309	1	100	.035	2 HOOK	00DS002367
1/2	100	.025	10 R	00DS002205	3/4	100	.032	8 R	00DS002310	1	250	.035	2 HOOK	00DS002368
1/2	250	.025	10 R	00DS002206	3/4	250	.032	8 R	00DS002311	1	100	.035	3 HOOK	00DS002369
1/2	100	.025	14 R	00DS002207	3/4	100	.032	10 R	00DS002312	1	250	.035	3 HOOK	00DS002370
1/2	250	.025	14 R	00DS002208	3/4	250	.032	10 R	00DS002313	1	100	.042	2 HOOK	00DS002402
1/2	100	.025	18 R	00DS002209	3/4	100	.032	12 R	00DS002314	1-1/4	250	.042	2 HOOK	00DS002403
1/2	250	.025	18 R	00DS002210	3/4	250	.032	12 R	00DS002315	1-1/4	100	.042	3 HOOK	00DS002404
1/2	100	.020	3 HOOK	00DS002211	3/4	100	.032	14 R	00DS002316	1-1/4	250	.042	3 HOOK	00DS002405
1/2	250	.020	3 HOOK	00DS002212	3/4					1-1/4				

**HEAVY DUTY FOR WOOD, METAL
AND THE FURNITURE INDUSTRIES
HARD EDGE, FLEX BACK**

X-TRA DUTY™ .032 BAND SAW BLADES

LARGER LENGTHS

WIDTH THICKNESS	1/4" .032	3/8" .032	1/2" .032	WIDTH THICKNESS	1" .032	1-1/4" .032	1-1/2" .032	WIDTH x LNG	THICK -NESS	TPI	PART NUMBER
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	LENGTH	PART NUMBER	PART NUMBER	PART NUMBER				
UP to 10'	00DS002425	00DS002458	00DS002497	17'6" to 18'	00DS002441	00DS002474	00DS002513	1/4"x100'	.032	4 HOOK	00DS002456
10' to 10'6"	00DS002426	00DS002459	00DS002498	18' to 18'6"	00DS002442	00DS002475	00DS002514	1/4"x250'	.032	4 HOOK	00DS002457
10'6" to 11'	00DS002427	00DS002460	00DS002499	18'6" to 19'	00DS002443	00DS002476	00DS002515	3/8"x100'	.032	4 HOOK	00DS002489
11' to 11'6"	00DS002428	00DS002461	00DS002500	19' to 19'6"	00DS002444	00DS002477	00DS002516	3/8"x250'	.032	2 HOOK	00DS002490
11'6" to 12'	00DS002429	00DS002462	00DS002501	19'6" to 20'	00DS002445	00DS002478	00DS002517	3/8"x100'	.032	3 HOOK	00DS002491
12' to 12'6"	00DS002430	00DS002463	00DS002502	20' to 20'6"	00DS002446	00DS002479	00DS002518	3/8"x250'	.032	3 HOOK	00DS002492
12'6" to 13'	00DS002431	00DS002464	00DS002503	20'6" to 21'	00DS002447	00DS002480	00DS002519	3/8"x100'	.032	3 ETS	00DS002493
13' to 13'6"	00DS002432	00DS002465	00DS002504	21' to 21'6"	00DS002448	00DS002481	00DS002520	3/8"x250'	.032	3 ETS	00DS002494
13'6" to 14'	00DS002433	00DS002466	00DS002505	21'6" to 22'	00DS002449	00DS002482	00DS002521	3/8"x100'	.032	4 HOOK	00DS002495
14' to 14'6"	00DS002434	00DS002467	00DS002506	22' to 22'6"	00DS002450	00DS002483	00DS002522	3/8"x250'	.032	4 HOOK	00DS002496
14'6" to 15'	00DS002435	00DS002468	00DS002507	22'6" to 23'	00DS002451	00DS002484	00DS002523	1/2"x100'	.032	2 HOOK	00DS002528
15' to 15'6"	00DS002436	00DS002469	00DS002508	23' to 23'6"	00DS002452	00DS002485	00DS002524	1/2"x250'	.032	2 HOOK	00DS002529
15'6" to 16'	00DS002437	00DS002470	00DS002509	23'6" to 24'	00DS002453	00DS002486	00DS002525	1/2"x100'	.032	3 HOOK	00DS002560
16' to 16'6"	00DS002438	00DS002471	00DS002510	24' to 24'6"	00DS002454	00DS002487	00DS002526	1/2"x250'	.032	3 HOOK	00DS002531
16'6" to 17'	00DS002439	00DS002472	00DS002511	24'6" to 25'	00DS002455	00DS002488	00DS002527	1/2"x100'	.032	4 HOOK	00DS002532
17' to 17'6"	00DS002440	00DS002473	00DS002512					1/2"x250'	.032	4 HOOK	00DS002533

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

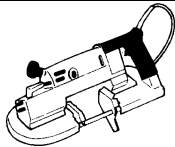
LNG=LENGTH

STERLING DIAMOND SAW BLADES



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WIDTH THICKNESS	1"	1-1/4"	2"	PLY-CORE BAND SAW BLADES HARD EDGE, FLEX BACK HEAVY SET FOR SOFT OR GREEN LUMBER TEETH PER INCH VARIES*	FOUNDRY BAND SAW BLADES HARD EDGE, FLEX BACK RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS TEETH PER INCH VARIES*							
	.035	.042	.042									
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	COILS								
UP to 10'	00DS002700	00DS002733	00DS002766	WIDTH	LNG	THICKNESS	TPI	PART NUMBER	WIDTH THICKNESS	3/4" .050	PART NUMBER	
10' to 10'6"	00DS002701	00DS002734	00DS002767									
10'6" to 11'	00DS002702	00DS002735	00DS002768	1	100	.035	2R HOOK	00DS002731	UP to 10'	00DS002799		
11' to 11'6"	00DS002703	00DS002736	00DS002769	1	250	.035	2R HOOK	00DS002732	10' to 10'6"	00DS002800		
11'6" to 12'	00DS002704	00DS002737	00DS002770	1-1/4	150	.042	1.3 HOOK	00DS002764	10'6" to 11'	00DS002801		
12' to 12'6"	00DS002705	00DS002738	00DS002771	1-1/4	250	.042	1.2 HOOK	00DS002765	11' to 11'6"	00DS002802		
12'6" to 13'	00DS002706	00DS002739	00DS002772	2	100	.035	1.2R HOOK	00DS002797	11'6" to 12'	00DS002803		
13' to 13'6"	00DS002707	00DS002740	00DS002773	<div style="border: 2px solid black; padding: 5px; text-align: center;"> PLY-CORE BANDS WITH SPECIALLY SET TEETH ARE RECOMMENDED FOR TRIM CUTTING PLYWOOD CORES </div>								
13'6" to 14'	00DS002708	00DS002741	00DS002774									
14' to 14'6"	00DS002709	00DS002742	00DS002775	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
14'6" to 15'	00DS002710	00DS002743	00DS002776									
15' to 15'6"	00DS002711	00DS002744	00DS002777	3/4"	250'	3 HOOK	00DS002816					
15'6" to 16'	00DS002712	00DS002745	00DS002778	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
16' to 16'6"	00DS002713	00DS002746	00DS002779									
16'6" to 17'	00DS002714	00DS002747	00DS002780	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
17' to 17'6"	00DS002715	00DS002748	00DS002781									
17'6" to 18'	00DS002716	00DS002749	00DS002782	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
18' to 18'6"	00DS002717	00DS002750	00DS002783									
18'6" to 19'	00DS002718	00DS002751	00DS002784	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
19' to 19'6"	00DS002719	00DS002752	00DS002785									
19'6" to 20'	00DS002720	00DS002753	00DS002786	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
20' to 20'6"	00DS002721	00DS002754	00DS002787									
20'6" to 21'	00DS002722	00DS002755	00DS002788	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
21' to 21'6"	00DS002723	00DS002756	00DS002789									
21'6" to 22'	00DS002724	00DS002757	00DS002790	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
22' to 22'6"	00DS002725	00DS002758	00DS002791									
22'6" to 23'	00DS002726	00DS002759	00DS002792	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
23' to 23'6"	00DS002727	00DS002760	00DS002793									
23'6" to 24'	00DS002728	00DS002761	00DS002794	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								
24' to 24'6"	00DS002729	00DS002762	00DS002795									
24'6" to 25'	00DS002730	00DS002763	00DS002796	<div style="border: 2px solid black; padding: 5px; text-align: center;"> FOUNDRY BANDS ARE RECOMMENDED FOR CUTTING LARGE ALUMINUM BILLETS. </div>								



CARBON E.T.S. WELDED BANDS TEETH PER INCH VARIES

HARD EDGE FLEX BACK

WIDTH THICKNESS	1/4"	3/8"	1/2"	3/4"	WIDTHS THICKNESS	1/4"	3/8"	1/2"	3/4"
	.025	.025	.032	.035		.025	.025	.032	.035
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER
UP to 5'	00DS002835	00DS002878	00DS002923	—	15' to 15'6"	00DS002856	00DS002899	00DS002944	00DS002982
5' to 5'6"	00DS002836	00DS002879	00DS002924	—	15'6" to 16'	00DS002857	00DS002900	00DS002945	00DS002983
5'6" to 6'	00DS002837	00DS002880	00DS002925	—	16' to 16'6"	00DS002858	00DS002901	00DS002946	00DS002984
6' to 6'6"	00DS002838	00DS002881	00DS002926	—	16'6" to 17'	00DS002859	00DS002902	00DS002947	00DS002985
6'6" to 7'	00DS002839	00DS002882	00DS002927	—	17' to 17'6"	00DS002860	00DS002903	00DS002948	00DS002986
7' to 7'6"	00DS002840	00DS002883	00DS002928	00DS002966	17'6" to 18'	00DS002861	00DS002904	00DS002949	00DS002987
7'6" to 8'	00DS002841	00DS002884	00DS002929	00DS002967	18' to 18'6"	00DS002862	00DS002905	00DS002950	00DS002988
8' to 8'6"	00DS002842	00DS002885	00DS002930	00DS002968	18'6" to 19'	00DS002863	00DS002906	00DS002951	00DS002989
8'6" to 9'	00DS002843	00DS002886	00DS002931	00DS002969	19' to 19'6"	00DS002864	00DS002907	00DS002952	00DS002990
9' to 9'6"	00DS002844	00DS002887	00DS002932	00DS002970	19'6" to 20'	00DS002865	00DS002908	00DS002953	00DS002991
9'6" to 10'	00DS002845	00DS002888	00DS002933	00DS002971	20' to 20'6"	00DS002866	00DS002909	00DS002954	00DS002992
10' to 10'6"	00DS002846	00DS002889	00DS002934	00DS002972	20'6" to 21'	00DS002867	00DS002910	00DS002955	00DS002993
10'6" to 11'	00DS002847	00DS002890	00DS002935	00DS002973	21' to 21'6"	00DS002868	00DS002911	00DS002956	00DS002994
11' to 11'6"	00DS002848	00DS002891	00DS002936	00DS002974	21'6" to 22'	00DS002869	00DS002912	00DS002957	00DS002995
11'6" to 12'	00DS002849	00DS002892	00DS002937	00DS002975	22' to 22'6"	00DS002870	00DS002913	00DS002958	00DS002996
12' to 12'6"	00DS002850	00DS002893	00DS002938	00DS002976	22'6" to 23'	00DS002871	00DS002914	00DS002959	00DS002997
12'6" to 13'	00DS002851	00DS002894	00DS002939	00DS002977	23' to 23'6"	00DS002872	00DS002915	00DS002960	00DS002998
13' to 13'6"	00DS002852	00DS002895	00DS002940	00DS002978	23'6" to 24'	00DS002873	00DS002916	00DS002961	00DS002999
13'6" to 14'	00DS002853	00DS002896	00DS002941	00DS002979	24' to 24'6"	00DS002874	00DS002917	00DS002962	00DS003000
14' to 14'6"	00DS002854	00DS002897	00DS002942	00DS002980	24'6" to 25'	00DS002875	00DS002918	00DS002963	00DS003001
14'6" to 15'	00DS002855	00DS002898	00DS002943	00DS002981					

LARGER LENGTHS OF CARBON E.T.S. WELDED BANDS ARE AVAILABLE. ASK YOUR SALES SPECIALIST.

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH



STERLING DIAMOND SAW BLADES

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MILL BAND SAW BLADES TEETH PER INCH VARIES*

HARD EDGE, FLEX BACK HEAVY DUTY FOR WOOD, METAL AND THE FURNITURE INDUSTRIES					HARD EDGE, HARD BACK SPRING HARDENED BACK, ADDED TENSILE STRENGTH, CUTS HEAVIER FEED RATES.			
WIDTH THICKNESS	1" .035	1-1/4" .0352	1-1/4" .042	2" .042	WIDTH THICKNESS	1" .035	1" .042	1-1/4" .042
LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	LENGTH	PART NUMBER	PART NUMBER	PART NUMBER
UP to 10'					UP to 10'			
10' to 10'6"	00DS002550	00DS002585	00DS002618	00DS002655	10' to 10'6"	00DS003010	00DS003045	00DS003077
10'6" to 11'	00DS002551	00DS002586	00DS002619	00DS002656	10'6" to 11'	00DS003011	00DS003046	00DS003078
11' to 11'6"	00DS002552	00DS002587	00DS002620	00DS002657	10'6" to 11'	00DS003012	00DS003047	00DS003079
11'6" to 12'	00DS002553	00DS002588	00DS002621	00DS002658	11' to 11'6"	00DS003013	00DS003048	00DS003080
12' to 12'6"	00DS002554	00DS002589	00DS002622	00DS002659	11'6" to 12'	00DS003014	00DS003049	00DS003081
12'6" to 13'	00DS002555	00DS002590	00DS002623	00DS002660	12' to 12'6"	00DS003015	00DS003050	00DS003082
13' to 13'6"	00DS002556	00DS002591	00DS002624	00DS002661	12'6" to 13'	00DS003016	00DS003051	00DS003083
13'6" to 14'	00DS002557	00DS002592	00DS002625	00DS002662	13' to 13'6"	00DS003017	00DS003052	00DS003084
14' to 14'6"	00DS002558	00DS002593	00DS002626	00DS002663	13'6" to 14'	00DS003018	00DS003053	00DS003085
14'6" to 15'	00DS002559	00DS002594	00DS002627	00DS002664	14' to 14'6"	00DS003019	00DS003054	00DS003086
15' to 15'6"	00DS002560	00DS002595	00DS002628	00DS002665	14'6" to 15'	00DS003020	00DS003055	00DS003087
15'6" to 16'	00DS002561	00DS002596	00DS002629	00DS002666	15' to 15'6"	00DS003021	00DS003056	00DS003088
16' to 16'6"	00DS002562	00DS002597	00DS002630	00DS002667	15'6" to 16'	00DS003022	00DS003057	00DS003089
16'6" to 17'	00DS002563	00DS002598	00DS002631	00DS002668	16' to 16'6"	00DS003023	00DS003058	00DS003090
17' to 17'6"	00DS002564	00DS002599	00DS002632	00DS002669	16'6" to 17'	00DS003024	00DS003059	00DS003091
17'6" to 18'	00DS002565	00DS002600	00DS002633	00DS002670	17' to 17'6"	00DS003025	00DS003060	00DS003092
18' to 18'6"	00DS002566	00DS002601	00DS002634	00DS002671	17'6" to 18'	00DS003026	00DS003061	00DS003093
18'6" to 19'	00DS002567	00DS002602	00DS002635	00DS002672	18' to 18'6"	00DS003027	00DS003062	00DS003094
19' to 19'6"	00DS002568	00DS002603	00DS002636	00DS002673	18'6" to 19'	00DS003028	00DS003063	00DS003095
19'6" to 20'	00DS002569	00DS002604	00DS002637	00DS002674	19' to 19'6"	00DS003029	00DS003064	00DS003096
20' to 20'6"	00DS002570	00DS002605	00DS002638	00DS002675	19'6" to 20'	00DS003030	00DS003065	00DS003097
20'6" to 21'	00DS002571	00DS002606	00DS002639	00DS002676	20' to 20'6"	00DS003031	00DS003066	00DS003098
21' to 21'6"	00DS002572	00DS002607	00DS002640	00DS002677	20'6" to 21'	00DS003032	00DS003067	00DS003099
21'6" to 22'	00DS002573	00DS002608	00DS002641	00DS002678	21' to 21'6"	00DS003033	00DS003068	00DS003100
22' to 22'6"	00DS002574	00DS002609	00DS002642	00DS002679	21'6" to 22'	00DS003034	00DS003069	00DS003101
22'6" to 23'	00DS002575	00DS002610	00DS002643	00DS002680	22' to 22'6"	00DS003035	00DS003070	00DS003102
23' to 23'6"	00DS002576	00DS002611	00DS002644	00DS002681	22'6" to 23'	00DS003036	00DS003071	00DS003103
23'6" to 24'	00DS002577	00DS002612	00DS002645	00DS002682	23' to 23'6"	00DS003037	00DS003072	00DS003104
24' to 24'6"	00DS002578	00DS002613	00DS002646	00DS002683	23'6" to 24'	00DS003038	00DS003073	00DS003105
24'6" to 25'	00DS002579	00DS002614	00DS002647	00DS002684	24' to 24'6"	00DS003039	00DS003074	00DS003106
	00DS002580	00DS002615	00DS002648	00DS002685	24'6" to 25'	00DS003040	00DS003075	00DS003107

COILS					COILS				
WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1	100	.035	2 HOOK	00DS002581	1	100	.035	2 HOOK	00DS003041
1	250	.035	2 HOOK	00DS002582	1	250	.035	2 HOOK	00DS003042
1	250	.035	1.3 HOOK	00DS002583	1	100	.035	1.3 HOOK	00DS003043
1	250	.035	1.2 HOOK	00DS002584	1	250	.035	1.3 HOOK	00DS003044
1-1/4	150	.035	1.2 HOOK	00DS002616	1	100	.042	1.3 HOOK	00DS003076
1-1/4	250	.035	1.2 HOOK	00DS002617	1-1/4	250	.042	1.3 HOOK	00DS003108
1-1/4	100	.042	2 HOOK	00DS002649	1-1/4	100	.042	1.3 HOOK	00DS003109
1-1/4	250	.042	2 HOOK	00DS002650	1-1/4	150	.042	1.2 HOOK	00DS003110
1-1/4	100	.042	1.3 HOOK	00DS002651	1-1/4	250	.042	1.2 HOOK	00DS003111
1-1/4	100	.042	1.3 HOOK	00DS002652					
1-1/4	250	.042	1.2 HOOK	00DS002653					
1-1/4	100	.042	1.2 HOOK	00DS002654					
2	150	.042	1.2 HOOK	00DS002686					

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY LNG=LENGTH

STERLING DIAMOND SAW BLADES



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FRICION BANDS HARD EDGE, FLEX BACK FOR FRICTION CUTTING ONLY TEETH PER INCH VARIES					KLEEN-CUT™ BUTCHER BANDS TEETH PER INCH VARIES 30-35 Rc FULL HARD TEETH 64-65Rc NARROW KERF, CLEAN CUTS			BENCH TOP BANDS HARD EDGE, FLEX BACK PRECISION SET FOR SMOOTH CUTS TEETH PER INCH VARIES																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
<table border="1"> <thead> <tr> <th>WIDTH THICKNESS</th> <th>1" .035</th> <th>1-1/4" .0352</th> <th>1-1/4" .042</th> <th>2" .042</th> </tr> <tr> <th>LENGTH</th> <th>PART NUMBER</th> <th>PART NUMBER</th> <th>PART NUMBER</th> <th>PART NUMBER</th> </tr> </thead> <tbody> <tr><td>UP to 5'</td><td>00DS003115</td><td>00DS003160</td><td>—</td><td>—</td></tr> <tr><td>5' to 5'6"</td><td>00DS003116</td><td>00DS003161</td><td>—</td><td>—</td></tr> <tr><td>5'6" to 6'</td><td>00DS003117</td><td>00DS003162</td><td>—</td><td>—</td></tr> <tr><td>6' to 6'6"</td><td>00DS003118</td><td>00DS003163</td><td>—</td><td>—</td></tr> <tr><td>6'6" to 7'</td><td>00DS003119</td><td>00DS003164</td><td>—</td><td>—</td></tr> <tr><td>7' to 7'6"</td><td>00DS003120</td><td>00DS003165</td><td>00DS003206</td><td>—</td></tr> <tr><td>7'6" to 8'</td><td>00DS003121</td><td>00DS003166</td><td>00DS003207</td><td>—</td></tr> <tr><td>8' to 8'6"</td><td>00DS003122</td><td>00DS003167</td><td>00DS003208</td><td>—</td></tr> <tr><td>8'6" to 9'</td><td>00DS003123</td><td>00DS003168</td><td>00DS003209</td><td>—</td></tr> <tr><td>9' to 9'6"</td><td>00DS003124</td><td>00DS003169</td><td>00DS003210</td><td>—</td></tr> <tr><td>9'6" to 10'</td><td>00DS003125</td><td>00DS003170</td><td>00DS003211</td><td>00DS003246</td></tr> <tr><td>10' to 10'6"</td><td>00DS003126</td><td>00DS003171</td><td>00DS003212</td><td>00DS003247</td></tr> <tr><td>10'6" to 11'</td><td>00DS003127</td><td>00DS003172</td><td>00DS003213</td><td>00DS003248</td></tr> <tr><td>11' to 11'6"</td><td>00DS003128</td><td>00DS003173</td><td>00DS003214</td><td>00DS003249</td></tr> <tr><td>11'6" to 12'</td><td>00DS003129</td><td>00DS003174</td><td>00DS003215</td><td>00DS003250</td></tr> <tr><td>12' to 12'6"</td><td>00DS003130</td><td>00DS003175</td><td>00DS003216</td><td>00DS003251</td></tr> <tr><td>12'6" to 13'</td><td>00DS003131</td><td>00DS003176</td><td>00DS003217</td><td>00DS003252</td></tr> <tr><td>13' to 13'6"</td><td>00DS003132</td><td>00DS003177</td><td>00DS003218</td><td>00DS003253</td></tr> <tr><td>13'6" to 14'</td><td>00DS003133</td><td>00DS003178</td><td>00DS003219</td><td>00DS003254</td></tr> <tr><td>14' to 14'6"</td><td>00DS003134</td><td>00DS003179</td><td>00DS003220</td><td>00DS003255</td></tr> <tr><td>14'6" to 15'</td><td>00DS003135</td><td>00DS003180</td><td>00DS003221</td><td>00DS003256</td></tr> <tr><td>15' to 15'6"</td><td>00DS003136</td><td>00DS003181</td><td>00DS003222</td><td>00DS003257</td></tr> <tr><td>15'6" to 16'</td><td>00DS003137</td><td>00DS003182</td><td>00DS003223</td><td>00DS003258</td></tr> <tr><td>16' to 16'6"</td><td>00DS003138</td><td>00DS003183</td><td>00DS003224</td><td>00DS003259</td></tr> <tr><td>16'6" to 17'</td><td>00DS003139</td><td>00DS003184</td><td>00DS003225</td><td>00DS003260</td></tr> <tr><td>17' to 17'6"</td><td>00DS003140</td><td>00DS003185</td><td>00DS003226</td><td>00DS003261</td></tr> <tr><td>17'6" to 18'</td><td>00DS003141</td><td>00DS003186</td><td>00DS003227</td><td>00DS003262</td></tr> <tr><td>18' to 18'6"</td><td>00DS003142</td><td>00DS003187</td><td>00DS003228</td><td>00DS003263</td></tr> <tr><td>18'6" to 19'</td><td>00DS003143</td><td>00DS003188</td><td>00DS003229</td><td>00DS003264</td></tr> <tr><td>19' to 19'6"</td><td>00DS003144</td><td>00DS003189</td><td>00DS003230</td><td>00DS003265</td></tr> <tr><td>19'6" to 20'</td><td>00DS003145</td><td>00DS003191</td><td>00DS003231</td><td>00DS003266</td></tr> <tr><td>20' to 20'6"</td><td>00DS003146</td><td>00DS003192</td><td>00DS003232</td><td>00DS003267</td></tr> <tr><td>20'6" to 21'</td><td>00DS003147</td><td>00DS003193</td><td>00DS003233</td><td>00DS003268</td></tr> <tr><td>21' to 21'6"</td><td>00DS003148</td><td>00DS003194</td><td>00DS003234</td><td>00DS003269</td></tr> <tr><td>21'6" to 22'</td><td>00DS003149</td><td>00DS003195</td><td>00DS003235</td><td>00DS003270</td></tr> <tr><td>22' to 22'6"</td><td>00DS003150</td><td>00DS003196</td><td>00DS003236</td><td>00DS003271</td></tr> <tr><td>22'6" to 23'</td><td>00DS003151</td><td>00DS003197</td><td>00DS003237</td><td>00DS003272</td></tr> <tr><td>23' to 23'6"</td><td>00DS003152</td><td>00DS003198</td><td>00DS003238</td><td>00DS003273</td></tr> <tr><td>23'6" to 24'</td><td>00DS003153</td><td>00DS003299</td><td>00DS003239</td><td>00DS003274</td></tr> <tr><td>24' to 24'6"</td><td>00DS003154</td><td>00DS003200</td><td>00DS003240</td><td>00DS003275</td></tr> <tr><td>24'6" to 25'</td><td>00DS003155</td><td>00DS003201</td><td>00DS003241</td><td>00DS003277</td></tr> </tbody> </table>					WIDTH THICKNESS	1" .035	1-1/4" .0352	1-1/4" .042	2" .042	LENGTH	PART NUMBER	PART NUMBER	PART NUMBER	PART NUMBER	UP to 5'	00DS003115	00DS003160	—	—	5' to 5'6"	00DS003116	00DS003161	—	—	5'6" to 6'	00DS003117	00DS003162	—	—	6' to 6'6"	00DS003118	00DS003163	—	—	6'6" to 7'	00DS003119	00DS003164	—	—	7' to 7'6"	00DS003120	00DS003165	00DS003206	—	7'6" to 8'	00DS003121	00DS003166	00DS003207	—	8' to 8'6"	00DS003122	00DS003167	00DS003208	—	8'6" to 9'	00DS003123	00DS003168	00DS003209	—	9' to 9'6"	00DS003124	00DS003169	00DS003210	—	9'6" to 10'	00DS003125	00DS003170	00DS003211	00DS003246	10' to 10'6"	00DS003126	00DS003171	00DS003212	00DS003247	10'6" to 11'	00DS003127	00DS003172	00DS003213	00DS003248	11' to 11'6"	00DS003128	00DS003173	00DS003214	00DS003249	11'6" to 12'	00DS003129	00DS003174	00DS003215	00DS003250	12' to 12'6"	00DS003130	00DS003175	00DS003216	00DS003251	12'6" to 13'	00DS003131	00DS003176	00DS003217	00DS003252	13' to 13'6"	00DS003132	00DS003177	00DS003218	00DS003253	13'6" to 14'	00DS003133	00DS003178	00DS003219	00DS003254	14' to 14'6"	00DS003134	00DS003179	00DS003220	00DS003255	14'6" to 15'	00DS003135	00DS003180	00DS003221	00DS003256	15' to 15'6"	00DS003136	00DS003181	00DS003222	00DS003257	15'6" to 16'	00DS003137	00DS003182	00DS003223	00DS003258	16' to 16'6"	00DS003138	00DS003183	00DS003224	00DS003259	16'6" to 17'	00DS003139	00DS003184	00DS003225	00DS003260	17' to 17'6"	00DS003140	00DS003185	00DS003226	00DS003261	17'6" to 18'	00DS003141	00DS003186	00DS003227	00DS003262	18' to 18'6"	00DS003142	00DS003187	00DS003228	00DS003263	18'6" to 19'	00DS003143	00DS003188	00DS003229	00DS003264	19' to 19'6"	00DS003144	00DS003189	00DS003230	00DS003265	19'6" to 20'	00DS003145	00DS003191	00DS003231	00DS003266	20' to 20'6"	00DS003146	00DS003192	00DS003232	00DS003267	20'6" to 21'	00DS003147	00DS003193	00DS003233	00DS003268	21' to 21'6"	00DS003148	00DS003194	00DS003234	00DS003269	21'6" to 22'	00DS003149	00DS003195	00DS003235	00DS003270	22' to 22'6"	00DS003150	00DS003196	00DS003236	00DS003271	22'6" to 23'	00DS003151	00DS003197	00DS003237	00DS003272	23' to 23'6"	00DS003152	00DS003198	00DS003238	00DS003273	23'6" to 24'	00DS003153	00DS003299	00DS003239	00DS003274	24' to 24'6"	00DS003154	00DS003200	00DS003240	00DS003275	24'6" to 25'	00DS003155	00DS003201	00DS003241	00DS003277	<table border="1"> <thead> <tr> 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SKIP</td><td>00DS003371</td></tr> <tr><td>5/8" HARD</td><td>250"</td><td>3ETS SKIP</td><td>00DS003372</td></tr> <tr><td>5/8" HARD</td><td>100"</td><td>3ETS SKIP</td><td>00DS003374</td></tr> <tr><td>5/8" HARD</td><td>250"</td><td>3ETS SKIP</td><td>00DS003375</td></tr> </tbody> </table> <table border="1"> <thead> <tr> <th>COILS</th> <th>WIDTH</th> <th>LNG /FT.</th> <th>TPI</th> <th>PART NUMBER</th> </tr> </thead> <tbody> <tr><td>5/8</td><td>100</td><td>14 R</td><td>00DS003390</td></tr> <tr><td>5/32</td><td>100</td><td>8 R HOOK</td><td>00DS003401</td></tr> <tr><td>1/4</td><td>100</td><td>8 R HOOK</td><td>00DS003412</td></tr> <tr><td>3/8</td><td>100</td><td>8 R HOOK</td><td>00DS003423</td></tr> </tbody> </table>			1/8" WIDTH	LENGTH	THICKNESS	PART NUMBER	UP to 4'		.018	00DS003380	4' to 4'6"		.018	00DS003381	4'6" to 5'		.018	00DS003382	5' to 5'6"		.018	00DS003383	5'6" to 6'		.018	00DS003384	6' to 6'6"		.018	00DS003385	6'6" to 7'		.018	00DS003386	7' to 7'6"		.018	00DS003387	7'6" to 8'		.018	00DS003388	8' to 8'6"		.018	00DS003389	5/32" WIDTH	LENGTH	THICKNESS	PART NUMBER	UP to 4'		.015	00DS003391	4' to 4'6"		.015	00DS003392	4'6" to 5'		.015	00DS003393	5' to 5'6"		.015	00DS003394	5'6" to 6'		.015	00DS003395	6' to 6'6"		.015	00DS003396	6'6" to 7'		.015	00DS003397	7' to 7'6"		.015	00DS003398	7'6" to 8'		.015	00DS003399	1/4" WIDTH	LENGTH	THICKNESS	PART NUMBER	UP to 4'		.018	00DS003402	4' to 4'6"		.018	00DS003403	4'6" to 5'		.018	00DS003404	5' to 5'6"		.018	00DS003405	5'6" to 6'		.018	00DS003406	6' to 6'6"		.018	00DS003407	6'6" to 7'		.018	00DS003408	7' to 7'6"		.018	00DS003409	7'6" to 8'		.018	00DS003410	8' to 8'6"		.018	00DS003411	3/8" WIDTH	LENGTH	THICKNESS	PART NUMBER	UP to 4'		.018	00DS003413	4' to 4'6"		.018	00DS003414	4'6" to 5'		.018	00DS003415	5' to 5'6"		.018	00DS003416	5'6" to 6'		.018	00DS003417	6' to 6'6"		.018	00DS003418	6'6" to 7'		.018	00DS003419	7' to 7'6"		.018	00DS003420	7'6" to 8'		.018	00DS003421	8' to 8'6"		.018	00DS003422	COILS	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER		1/2		.032	10 R	00DS003156		1/2	100	.032	10 R	00DS003157		1/2	250	.032	14 R	00DS003158		1/2	150	.032	14 R	00DS003159		5/8	250	.035	10 R	00DS003202		5/8	100	.035	10 R	00DS003203		5/8	250	.035	14 R	00DS003204		5/8	100	.035	14 R	00DS003205		3/4	250	.035	10 R	00DS003242		3/4	100	.035	10 R	00DS003243		3/4	250	.035	14 R	00DS003244		3/4	100	.035	14 R	00DS003245		1	250	.035	10 R	00DS003277		1	100	.035	10 R	00DS003278		1	250	.035	14 R	00DS003279		1	100	.035	14 R	00DS003280	COILS	WIDTH	LNG /FT.	TPI	PART NUMBER	5/8" FLEX	100"	3ETS SKIP	00DS003326	5/8" FLEX	250"	3ETS SKIP	00DS003327	5/8" HARD	150"	3ETS SKIP	00DS003371	5/8" HARD	250"	3ETS SKIP	00DS003372	5/8" HARD	100"	3ETS SKIP	00DS003374	5/8" HARD	250"	3ETS SKIP	00DS003375	COILS	WIDTH	LNG /FT.	TPI	PART NUMBER	5/8	100	14 R	00DS003390	5/32	100	8 R HOOK	00DS003401	1/4	100	8 R HOOK	00DS003412	3/8	100	8 R HOOK	00DS003423
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5/8" HARD	150"	3ETS SKIP	00DS003371																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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3/8	100	8 R HOOK	00DS003423																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
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* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH



STERLING DIAMOND SAW BLADES

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CARBON BLADE FOR PORTABLE MACHINE HARD EDGE, FLEX BACK					TRI-TEMP™ BLADE FOR PORTABLE MACHINE HARD EDGE, HARD BACK					SUPER-WELD MX™ BLADE FOR PORTABLE MACHINE BI-METAL MATRIX				
WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER	WIDTH	LNG /FT.	THICK -NESS	TPI	PART NUMBER
1/2"	3'-7/8"	.020	10 R	00DS003430	1/2"	3'-7/8"	.020	14 R	00DS003445	1/2"	3'-7/8"	.020	10 R	00DS003460
1/2"	3'-7/8"	.020	14 R	00DS003431	1/2"	3'-7/8"	.020	18 R	00DS003446	1/2"	3'-7/8"	.020	14 R	00DS003461
1/2"	3'-7/8"	.020	18 R	00DS003432	1/2"	4'-5-3/4"	.020	14 R	00DS003447	1/2"	3'-7/8"	.020	18 R	00DS003462
1/2"	3'-7/8"	.020	24 W	00DS003433	1/2"	4'-5-3/4"	.020	18 R	00DS003448	1/2"	3'-7/8"	.020	24 R	00DS003463
1/2"	4'-5-3/4"	.020	10 R	00DS003434	1/2"	4'-6"	.025	10 R	00DS003449	1/2"	3'-7/8"	.020	14/10 W	00DS003464
1/2"	4'-5-3/4"	.020	14 R	00DS003435	1/2"	4'-6"	.025	14 R	00DS003450	1/2"	3'-7/8"	.020	18/14 W	00DS003465
1/2"	4'-5-3/4"	.020	18 R	00DS003436	1/2"	4'-6"	.025	14 W	00DS003451	1/2"	4'-5-3/4"	.020	10 R	00DS003466
1/2"	4'-5-3/4"	.020	24 W	00DS003437	1/2"	4'-6"	.025	18 R	00DS003452	1/2"	4'-5-3/4"	.020	14 R	00DS003467
1/2"	4'-6"	.025	10 R	00DS003438	1/2"	4'-6"	.025	24 W	00DS003453	1/2"	4'-5-3/4"	.020	18 R	00DS003468
1/2"	4'-6"	.025	14 R	00DS003439	1/2"	4'-6"	.025	10/16 W	00DS003454	1/2"	4'-5-3/4"	.020	24 W	00DS003469
1/2"	4'-6"	.025	18 R	00DS003440	1/2"	4'-6"	.025	12 / 8 W	00DS003455	1/2"	4'-5-3/4"	.020	14/10 W	00DS003470
1/2"	4'-6"	.025	24 W	00DS003441	1/2"	4'-6"	.025	14/10 W	00DS003456	1/2"	4'-5-3/4"	.020	18/14 W	00DS003471
					1/2"	4'-6"	.025	18/14 W	00DS003457	1/2"	4'-6"	.020	10 R	00DS003472
					1/2"	3'-8-7/8"	.020	10 R	00DS003458	1/2"	4'-6"	.020	14 R	00DS003473
					1/2"	3'-8-7/8"	.020	14 R	00DS003459	1/2"	4'-6"	.020	10/6 R	00DS003474
					1/2"	3'-8-7/8"	.020	18 R	00DS003460	1/2"	4'-6"	.020	12/8 R	00DS003475
					1/2"	3'-8-7/8"	.020	24 R	00DS003461	1/2"	4'-6"	.020	14/10 R	00DS003476
					1/2"	3'-8-7/8"	.020	14/10 W	00DS003462	1/2"	4'-6"	.020	18/14 R	00DS003477
					1/2"	3'-8-7/8"	.020	18/14 W	00DS003463					
					1/2"	3'-8-7/8"	.020	14/10 W	00DS003464					



HOLE SAWS

BI-METAL VARIED PITCH

INCH	MM	PART NUMBER	INCH	MM	PART NUMBER
9/16	14MM	00DS003500	2-5/16	59MM	00DS003526
5/8	16MM	00DS003501	2-3/8	60MM	00DS003527
11/16	17MM	00DS003502	2-1/2	64MM	00DS003528
3/4	19MM	00DS003503	2-9/16	65MM	00DS003529
13/16	21MM	00DS003504	2-5/8	67MM	00DS003530
7/8	22MM	00DS003505	2-3/4	70MM	00DS003531
15/16	24MM	00DS003506	2-7/8	73MM	00DS003532
1	25MM	00DS003507	3	76MM	00DS003533
1-1/16	27MM	00DS003508	3-1/8	79MM	00DS003534
1-1/8	29MM	00DS003509	3-1/4	83MM	00DS003535
1-3/16	30MM	00DS003510	3-3/8	86MM	00DS003536
1-1/4	32MM	00DS003511	3-1/2	89MM	00DS003537
1-5/16	33MM	00DS003512	3-5/8	92MM	00DS003538
1-3/8	35MM	00DS003513	3-3/4	95MM	00DS003539
1-7/16	37MM	00DS003514	3-7/8	98MM	00DS003540
1-1/2	38MM	00DS003515	4	102MM	00DS003541
1-9/16	40MM	00DS003516	4-1/8	105MM	00DS003542
1-5/8	41MM	00DS003517	4-1/4	108MM	00DS003543
1-11/16	43MM	00DS003518	4-3/8	111MM	00DS003544
1-3/4	44MM	00DS003519	4-1/2	114MM	00DS003545
1-13/16	46MM	00DS003520	4-3/4	121MM	00DS003546
1-7/8	48MM	00DS003521	5	127MM	00DS003547
2	51MM	00DS003522	5-1/2	140MM	00DS003548
2-1/16	52MM	00DS003523	5-3/4	146MM	00DS003549
2-1/8	54MM	00DS003524	6	152MM	00DS003550
2-1/4	57MM	00DS003525			

CARBIDE TIPPED

INCH	MM	PART NUMBER	INCH	MM	PART NUMBER
9/16	14MM	00DS003600	2-5/16	59MM	00DS003626
5/8	16MM	00DS003601	2-3/8	60MM	00DS003627
11/16	17MM	00DS003602	2-1/2	64MM	00DS003628
3/4	19MM	00DS003603	2-9/16	65MM	00DS003629
13/16	21MM	00DS003604	2-5/8	67MM	00DS003630
7/8	22MM	00DS003605	2-3/4	70MM	00DS003631
15/16	24MM	00DS003606	2-7/8	73MM	00DS003632
1	25MM	00DS003607	3	76MM	00DS003633
1-1/16	27MM	00DS003608	3-1/8	79MM	00DS003634
1-1/8	29MM	00DS003609	3-1/4	83MM	00DS003635
1-3/16	30MM	00DS003610	3-3/8	86MM	00DS003636
1-1/4	32MM	00DS003611	3-1/2	89MM	00DS003637
1-5/16	33MM	00DS003612	3-5/8	92MM	00DS003638
1-3/8	35MM	00DS003613	3-3/4	95MM	00DS003639
1-7/16	37MM	00DS003614	3-7/8	98MM	00DS003640
1-1/2	38MM	00DS003615	4	102MM	00DS003641
1-9/16	40MM	00DS003616	4-1/8	105MM	00DS003642
1-5/8	41MM	00DS003617	4-1/4	108MM	00DS003643
1-11/16	43MM	00DS003618	4-3/8	111MM	00DS003644
1-3/4	44MM	00DS003619	4-1/2	114MM	00DS003645
1-13/16	46MM	00DS003620	4-3/4	121MM	00DS003646
1-7/8	48MM	00DS003621	5	127MM	00DS003647
2	51MM	00DS003622	5-1/2	140MM	00DS003648
2-1/16	52MM	00DS003623	5-3/4	146MM	00DS003649
2-1/8	54MM	00DS003624	6	152MM	00DS003650
2-1/4	57MM	00DS003625			

1/4" PILOT DRILL

LENGTH	PART NUMBER	PKG
4"	00DS003720	2
3"	00DS003721	2

12" EXTENSION

SIZE	PART NUMBER	PKG
7/16"	00DS003722	1

BI-METAL DEEP-CUT

INCH	MM	PART NUMBER
1	25MM	00DS003700
1-1/8	29MM	00DS003701
1-1/4	32MM	00DS003702
1-3/8	35MM	00DS003703
1-1/2	38MM	00DS003704
1-3/4	44MM	00DS003705
2	51MM	00DS003706
2-1/4	57MM	00DS003707
2-1/2	64MM	00DS003708
3-3/8	86MM	00DS003709
4-1/4	108MM	00DS003710

ARBORS

9/16" TO 1-3/16" DIA.

TPI	NPT	PART NUMBER
1/4 Rd.	1/2-20	00DS003730
1/4 Hex	1/2-20	00DS003731
3/8 Hex	1/2-20	00DS003732
7/16 Hex	1/2-20	00DS003733

1-1/4" TO 2-3/8" DIA.

TPI	NPT	PART NUMBER
7/16Hex	5/8-18	00DS003734

1-7/16" TO 6" DIA.

TPI	NPT	PART NUMBER
7/16Hex	5/8-18	00DS003735
5/8 Hex	5/8-18	00DS003736

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY.

LNG=LENGTH

STERLING DIAMOND SAW BLADES

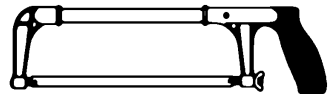

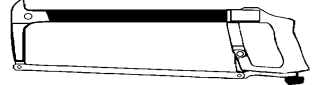


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HOLE SAW KITS

BI-METAL PROFESSIONAL HOLE SAW KIT		BI-METAL PLUMBER'S HOLE SAW KIT		BI-METAL ELECTRICIAN'S HOLE SAW KIT		CARBON TIPPED HOLE SAW KIT		DEEP-CUT HOLE SAW KIT	
QNTY	SIZE	QNTY	SIZE	QNTY	SIZE	QNTY	SIZE	QNTY	SIZE
1	5/8" HOLE SAW	1	3/4" HOLE SAW	1	7/8" HOLE SAW	1	3/4" HOLE SAW	1	1" HOLE SAW
1	3/4" HOLE SAW	1	7/8" HOLE SAW	1	1-1/8" HOLE SAW	1	7/8" HOLE SAW	1	1-1/8" HOLE SAW
1	7/8" HOLE SAW	1	1-1/8" HOLE SAW	1	1-3/8" HOLE SAW	1	1-1/8" HOLE SAW	1	1-1/4" HOLE SAW
1	1" HOLE SAW	1	1-1/8" HOLE SAW	1	1-3/8" HOLE SAW	1	1-3/8" HOLE SAW	1	1-3/8" HOLE SAW
1	1-1/8" HOLE SAW	1	1-1/2" HOLE SAW	1	2" HOLE SAW	1	1-1/2" HOLE SAW	1	1-1/2" HOLE SAW
1	1-1/4" HOLE SAW	1	1-3/4" HOLE SAW	1	2-1/2" HOLE SAW	1	1-3/4" HOLE SAW	1	1-3/4" HOLE SAW
1	1-3/8" HOLE SAW	1	1/4rd. ARBOR X 1/2-20	1	7/16Hex ARBOR X 1/2-20	1	2" HOLE SAW	1	2-1/4" HOLE SAW
1	1-1/2" HOLE SAW	1	7/16Hex ARBOR X 5/8-18	1	7/16Hex ARBOR X 1/2-20	1	2-1/2" HOLE SAW	1	2-1/2" HOLE SAW
1	1-3/4" HOLE SAW	1	1/4 PILOT	1	7/16Hex ARBOR X 1/2-20	1	2" HOLE SAW	1	3-3/8" HOLE SAW
1	2" HOLE SAW			1	7/16Hex ARBOR X 5/8-18	1	2-1/4" HOLE SAW	1	4-1/4" HOLE SAW
1	2-1/2" HOLE SAW			1	1/4 PILOT	1	2-1/2" HOLE SAW	1	7/16Hex ARBOR X 1/2-20
1	3" HOLE SAW					1	2-1/2" HOLE SAW	1	7/16Hex ARBOR X 5/8-18
1	7/16Hex ARBOR X 1/2-20					1	7/16Hex ARBOR X 1/2-20	1	12" EXTENSION
1	7/16Hex ARBOR X 5/8-18					1	1/4 PILOT	3	FOR 7/16 SHANK
3	1/4 PILOT								
PART NUMBER	00DS003750	PART NUMBER	00DS003751	PART NUMBER	00DS003752	PART NUMBER	00DS003753	PART NUMBER	00DS0037504

HACK SAW BLADES

POWER HACKSAW BLADES BI-FLEX™ BI-METAL SHATTERPROOF						HAND HACKSAW BLADES BI-FLEX™ BI-METAL SHATTERPROOF						STERLING HAND HACKSAW VARIETY KIT				
LNG / FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG / FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG / FT.	WIDTH	THICK -NESS	TPI	QUANTITY
12	5/8	.032	14	00DS003800	10	10	1/2	.025	18	00DS003840	5	12	1/2	.025	24/20	30
12	5/8	.032	18	00DS003801	10	10	1/2	.025	18	00DS003841	100	12	1/2	.025	18/14	20
12	1	.050	10	00DS003802	10	10	1/2	.025	24	00DS003842	5	12	1/2	.025	18	20
12	1	.050	14	00DS003803	10	10	1/2	.025	24	00DS003843	100	12	1/2	.025	24	20
14	1	.050	10	00DS003804	10	10	1/2	.025	32	00DS003844	5	12	1/2	.025	32	10
14	1	.050	14	00DS003805	10	10	1/2	.025	32	00DS003845	100	PART NUMBER 00DS003763				
14	1-1/4	.062	6	00DS003806	10	12	1/2	.025	14	00DS003846	5	 <p>ADJUSTABLE HACKSAW FRAME FOR 10" & 12" BLADES</p> <p>PART NUMBER 00DS003765</p>				
14	1-1/4	.062	10	00DS003807	10	12	1/2	.025	14	00DS003847	100					
14	1-1/2	.075	4	00DS003808	10	12	1/2	.025	28	00DS003848	5					
14	1-1/2	.075	6	00DS003809	10	12	1/2	.025	28	00DS003849	100					
17	1	.050	14	00DS003810	10	12	1/2	.025	24	00DS003850	5					
17	1-1/4	.062	10	00DS003811	10	12	1/2	.025	24	00DS003851	100					
18	1-1/4	.062	6	00DS003812	10	12	1/2	.025	32	00DS003852	5					
18	1-1/4	.062	10	00DS003813	10	12	1/2	.025	32	00DS003853	100					
18	1-1/2	.075	4	00DS003814	10	12	1/2	.025	18/14	00DS003854	5					
18	1-1/2	.075	6	00DS003815	10	12	1/2	.025	18/14	00DS003855	100					
18	1-1/2	.075	6/4	00DS003816	10	12	1/2	.025	24/20	00DS003856	5					
18	1-1/2	.088	4	00DS003817	10	12	1/2	.025	24/20	00DS003857	100					
14	1-3/4	.088	6	00DS003818	10	CARBIDE GRIT HACKSAW BLADES 1 BLADE PER POUCH / 10 POUCHES PER BOX										
14	1-3/4	.088	6/4	00DS003819	10	LNG / FT.	WIDTH	THICK -NESS	TYPE	PART NUMBER						
21	1-3/4	.088	4	00DS003820	10	12	3/4	.030	MEDIUM	00DS003860						
21	1-3/4	.088	6	00DS003821	10	CARBIDE GRIT RODSAW BLADES 1 BLADE PER POUCH / 10 POUCHES PER BOX										
21	1-3/4	.088	6/4	00DS003822	10	LNG / FT.	TYPE	PART NUMBER								
24	2	.100	4	00DS003823	10	12"	MEDIUM	00DS003861								
24	2	.100	4/3	00DS003824	10	 <p>MINI-HACKSAW</p> <p>PART NUMBER 00DS003766</p>										
24	2	.100	4	00DS003825	10											
30	2-1/2	.100	4	00DS003825	10											
POWER HACKSAW BLADES BI-METAL SHATTERPROOF																
LNG / FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK											
12	1-1/4	.062	14	00DS003830	10	 <p>HEAVY DUTY HIGH TENSION HACKSAW FRAME</p> <p>PART NUMBER 00DS003767</p>										
16	1-1/4	.062	14	00DS003831	10											
16	1-1/4	.062	8	00DS003832	10											
21	1-1/4	.062	14	00DS003833	10											
24	1-1/4	.062	14	00DS003834	10											
30	1-1/4	.062	14	00DS003835	10											

* CHECK DIAMOND CATALOG FOR TEETH PER INCH, THEN SPECIFY. LNG=LENGTH

STERLING DIAMOND SAW BLADES



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BI-METAL JIG SAW BLADES

UNIVERSAL 1/4" SHANK							FOR BAYONET MACHINES							FOR BOSCH MACHINES CENTURY 2						
METAL CUTTING BLADES							METAL CUTTING BLADES							METAL CUTTING BLADES						
LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		
3-1/2	5/16	.042	10	00DS003870	5		3	3/8	.035	14	00DS003896	5	4	5/16	.042	8	00DS003920	5		
3-1/2	5/16	.042	10	00DS003871	100		3	3/8	.035	14	00DS003897	100	4	5/16	.042	8	00DS003921	100		
3-1/8	5/16	.042	14	00DS003872	5		3	3/8	.035	18	00DS003898	5	3	5/16	.042	12	00DS003922	5		
3-1/8	5/16	.042	14	00DS003873	100		3	3/8	.035	18	00DS003899	100	3	5/16	.042	12	00DS003923	100		
3-1/8	5/16	.042	18	00DS003874	5		3	3/8	.035	24	00DS003900	5	3	5/16	.042	18	00DS003924	5		
3-1/8	5/16	.042	18	00DS003875	100		3	3/8	.035	24	00DS003901	100	3	5/16	.042	18	00DS003925	100		
3-1/8	5/16	.042	24	00DS003876	5	1-3/4	1/4	.035	14	00DS003902	5	3	5/16	.042	24	00DS003926	5			
3-1/8	5/16	.042	24	00DS003877	100	1-3/4	1/4	.035	14	00DS003903	100	3	5/16	.042	24	00DS003927	100			
3-1/2	5/16	.042	14	00DS003878	5	1-3/4	1/4	.035	24	00DS003904	5									
3-1/2	5/16	.042	14	00DS003879	100	1-3/4	1/4	.035	24	00DS003905	100									
GLAS-FAB™ BLADES SPECIAL TOOTH DESIGN FOR 2-WAY CUTTING ACTION							GLAS-FAB™ BLADES SPECIAL TOOTH DESIGN FOR 2-WAY CUTTING ACTION							GLAS-FAB™ BLADES SPECIAL TOOTH DESIGN FOR 2-WAY CUTTING ACTION						
LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		
3-1/2	5/16	.050	2WAY	00DS003880	5		3	3/8	.050	2WAY	00DS003906	5	4	5/16	.050	2WAY	00DS003928	5		
3-1/2	5/16	.050	2WAY	00DS003881	100		3	3/8	.050	2WAY	00DS003907	100	4	5/16	.050	2WAY	00DS003929	100		
WOOD CUTTING BLADES SCROLL							WOOD CUTTING BLADES SCROLL							WOOD CUTTING BLADES SCROLL						
LNG / FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		LNG / FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		
3-1/2	1/4	.035	10/6	00DS003882	5		3	3/8	.050	6	00DS003908	5	4	5/16	.050	10	00DS003930	5		
3-1/2	1/4	.035	10/6	00DS003883	100		3	3/8	.050	6	00DS003909	100	4	5/16	.050	10	00DS003931	100		
3-1/2	1/4	.035	10	00DS003884	5		3	3/8	.050	10	00DS003910	5	4	5/16	.050	6	00DS003932	5		
3-1/2	1/4	.035	10	00DS003885	100		3	3/8	.050	10	00DS003911	100	4	5/16	.050	6	00DS003933	5		
4	3/8	.035	6	00DS003886	5								4	5/16	.042	6	00DS003934	5		
4	3/8	.035	6	00DS003887	100								4	5/16	.042	6	00DS003935	100		
4	3/8	.035	10	00DS003888	5	SLIK-KOTE™ BLADES FOR HARD & ABRASIVE MATERIALS—LONG LIFE							SLIK-KOTE™ BLADES FOR HARD & ABRASIVE MATERIALS—LONG LIFE							
4	3/8	.035	10	00DS003889	100	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK			
						3	3/8	.035	14	00DS003912	5	4	5/16	.042	8	00DS003936	5			
						3	3/8	.035	14	00DS003913	100	4	5/16	.042	8	00DS003937	100			
						1-3/4	1/4	.035	14	00DS003914	5	4	5/16	.042	14	00DS003938	5			
						1-3/4	1/4	.035	14	00DS003915	100	4	5/16	.042	14	00DS003939	100			
SLIK-KOTE™ BLADES FOR HARD & ABRASIVE MATERIALS—LONG LIFE							SLIK-KOTE™ BLADES FOR HARD & ABRASIVE MATERIALS—LONG LIFE							SLIK-KOTE™ BLADES FOR HARD & ABRASIVE MATERIALS—LONG LIFE						
LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		
3-1/2	5/16	.042	14	00DS003890	5															
3-1/2	5/16	.042	14	00DS003891	100															

BI-METAL BLADES FOR AIR SAW PNUE-SAW™ BLADES

METAL CUTTING BLADES							METAL CUTTING BLADES SCROLL						
LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK		LNG /FT.	WIDTH	THICK -NESS	TPI	PART NUMBER	PK	
4	1/2	.025	14	00DS003945	5	3-5/8	1/2	.025	14	00DS003953	5		
4	1/2	.025	14	00DS003946	100	3-5/8	1/2	.025	14	00DS003954	100		
4	1/2	.025	18	00DS003947	5	3-5/8	1/2	.025	18	00DS003955	5		
4	1/2	.025	18	00DS003948	100	3-5/8	1/2	.025	18	00DS003956	100		
4	1/2	.025	24	00DS003949	5	3-5/8	1/2	.025	24	00DS003957	5		
4	1/2	.025	24	00DS003950	100	3-5/8	1/2	.025	24	00DS003958	100		
4	1/2	.025	32	00DS003951	5	3-5/8	1/2	.025	32	00DS003959	5		
4	1/2	.025	32	00DS003952	100	3-5/8	1/2	.025	32	00DS003960	100		

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LNG=LENGTH



STERLING DIAMOND SAW BLADES

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MX PLUS™ — BI-METAL MATRIX POSITIVE RAKE						SUPER-WELD MX™ — BI-METAL MATRIX ZERO RAKE					
New, improved positive rake design with a tough Matrix II cutting edge noted for its hardness (65-67RC) and tough, shock resistant quality is a users choice for all around cutting. The positive tooth face angle allows for faster cutting rates on a variety of everyday cutting requirements where the high hardness or abrasion resistant M42 is not required. Positive Rake design is generally recommended for solids and larger cross sections of material.						Tough, Matrix II cutting edge with zero rake teeth for most general purpose sawing. Available in widths from 1/4" to 1-1/4". Surface face, zero rake design cuts efficiently and resists tooth strippage on interrupted cuts in pipe, structurals as well as solid material. Narrow widths for contour cutting on vertical band saw machines. Available in coils and welded to length.					
WD	THICK -NESS	TPI	SET	STYLE		WD	THICK -NESS	TPI	SET	STYLE	
1/4"	.025	14/10	*	BROACH TTH.		5/8"	.032	10/6	*	BROACH TTH.	
		14/10	*	BROACH TTH.				14/10	*	BROACH TTH.	
		10	RAKER	CONSTANT				6	RAKER	CONSTANT	
		14	RAKER	CONSTANT				8	RAKER	CONSTANT	
1/4"	.035	14/10	*	BROACH TTH.				10	RAKER	CONSTANT	
		14/10	*	BROACH TTH.				14	RAKER	CONSTANT	
3/8"	.025	4	RAKER	HOOK TOOTH		3/4"	.035	6/4	*	BROACH TTH.	
		4	RAKER	HOOK TOOTH				8/5	*	BROACH TTH.	
3/8"	.035	3	RAKER	HOOK TOOTH				10/6	*	BROACH TTH.	
		4	RAKER	HOOK TOOTH				12/8	*	BROACH TTH.	
1/2"	.025	4	RAKER	HOOK TOOTH				14/10	*	BROACH TTH.	
		6	RAKER	HOOK TOOTH				18/14	*	BROACH TTH.	
1/2"	.035	3	RAKER	HOOK TOOTH				6	RAKER	CONSTANT	
		6	RAKER	HOOK TOOTH				8	RAKER	CONSTANT	
3/4"	.035	3	RAKER	HOOK TOOTH				10	RAKER	CONSTANT	
		3	RAKER	HOOK TOOTH		1"	.035	6/4	*	BROACH TTH.	
		3/2	* *	POSI TOOTH				8/5	*	BROACH TTH.	
		4/3	* *	POSI TOOTH				10/6	*	BROACH TTH.	
1"	.035	6/4	* *	POSI TOOTH				12/8	*	BROACH TTH.	
		8/5	* *	POSI TOOTH				14/10	*	BROACH TTH.	
		3/2	* *	POSI TOOTH				8	RAKER	CONSTANT	
		4/3	* *	POSI TOOTH				6/4	*	BROACH TTH.	
1 1/4"	.042	6/4	* *	POSI TOOTH		1 1/4"	.042	8/5	*	BROACH TTH.	
		8/5	* *	POSI TOOTH				10/6	*	BROACH TTH.	
		10/6	*	BROACH TTH.				12/8	*	BROACH TTH.	
1 1/2"	.050	4/3	* *	POSI TOOTH				6/4	*	BROACH TTH.	
		6/4	* *	POSI TOOTH				8/5	*	BROACH TTH.	
		8/5	* *	POSI TOOTH							

* Special set for Broach Tooth

* * Special set for Posi-Tooth

STERLING DIAMOND SAW BLADES



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TRI-TEMP®

HARD EDGE, HARD BACK

TRI-TEMP® blades are manufactured from high carbon alloy steel. Through a special heat treating process, a spring tempered hardness is given to the back of the blade. This quality allows the blade to be given more tension for added rigidity, resulting in straighter cuts and accuracy in contour cutting. Its greater tensile strength allows heavier feeds and provides longer blade life for production cutting. TRI-TEMP® is not recommended to be run at speeds over 4,000 feet per minute. Available in coil lengths and welded to length.

For added versatility and performance, we recommend the original varied pitch BROACH TOOTH and POSI TOOTH blades

WD	THICK	TPI	SET	STYLE	WD	THICK	TPI	SET	STYLE	WD	THICK	TPI	SET	STYLE
	-NESS					-NESS					-NESS			
1/4"	.025	4	RAKER	HOOK TOOTH	1/2"	.025	3	RAKER	HOOK TOOTH	3/4"	.032	12	RAKER	CONSTANT
		4	RAKER	SKIP TOOTH			4	RAKER	HOOK TOOTH			14	RAKER	CONSTANT
		6	RAKER	HOOK TOOTH			4	RAKER	SKIP TOOTH			14	WAVY	CONSTANT
		6	RAKER	SKIP TOOTH			6	RAKER	HOOK TOOTH			18	WAVY	CONSTANT
		10	RAKER	CONSTANT			6	RAKER	CONSTANT			10/6	*	BROACH TTH.
		14	RAKER	CONSTANT			10	RAKER	CONSTANT			12/8	*	BROACH TTH.
		18	RAKER	CONSTANT			14	RAKER	CONSTANT			14/10	*	BROACH TTH.
		32	WAVY	CONSTANT			14	WAVY	CONSTANT					
		14/10	*	BROACH TTH.			18	RAKER	CONSTANT					
		18/14	*	BROACH TTH.			24	WAVY	CONSTANT					
3/8"	.025	3	RAKER	SKIP TOOTH	3/4"	.032	3	RAKER	HOOK TOOTH	1"	.035	1.2	RAKER	HOOK TOOTH
		4	RAKER	HOOK TOOTH			3	RAKER	SKIP TOOTH			2	RAKER	HOOK TOOTH
		4	RAKER	SKIP TOOTH			6	RAKER	CONSTANT			3	RAKER	HOOK TOOTH
		6	RAKER	HOOK TOOTH			8	RAKER	CONSTANT			6	RAKER	CONSTANT
		10	RAKER	CONSTANT			10	RAKER	CONSTANT			8	RAKER	CONSTANT
		14	RAKER	CONSTANT			14/10	*	BROACH TTH.			10	RAKER	CONSTANT
		18	RAKER	CONSTANT			18/14	*	BROACH TTH.			6/4	* *	POSI TOOTH
		14/10	*	BROACH TTH.			3	RAKER	HOOK TOOTH			10/6	*	BROACH TTH.
		18/14	*	BROACH TTH.			3	RAKER	SKIP TOOTH			12/8	*	BROACH TTH.
							6	RAKER	CONSTANT					
			8	RAKER	CONSTANT	1/4"	.042	8	RAKER	CONSTANT				
			10	RAKER	CONSTANT									
			10	WAVY	CONSTANT									
1/2"	.020	14	RAKER	CONSTANT										
		18	RAKER	CONSTANT										

CARBON

HARD EDGE, FLEX BACK

A hard edge, flexible back blade for horizontal cut-off machines, and contour and straight cutting on vertical band saw machines. Its economical cost makes it a good choice for cutting "easy to machine" metals, wood, plastics and other materials that do not require high speed steel blades.

Available in coil lengths and welded to length.

WD	THICK	TPI	SET	STYLE	WD	THICK	TPI	SET	STYLE	WD	THICK	TPI	SET	STYLE
	-NESS					-NESS					-NESS			
1/8"	.025	14	RAKER	CONSTANT	3/8"	.025	10	RAKER	CONSTANT	3/4"	.032	2	RAKER	HOOK TOOTH
		18	RAKER	CONSTANT			14	RAKER	CONSTANT			3	RAKER	HOOK TOOTH
		24	RAKER	CONSTANT			18	RAKER	CONSTANT			3	RAKER	SKIP TOOTH
1/4"	.025	4	RAKER	SKIP TOOTH	1/2"	.020	10	RAKER	CONSTANT			4	RAKER	HOOK TOOTH
		10	RAKER	CONSTANT			14	RAKER	CONSTANT			4	RAKER	SKIP TOOTH
		14	RAKER	CONSTANT			18	RAKER	CONSTANT			6	RAKER	HOOK TOOTH
		18	RAKER	CONSTANT			24	WAVY	CONSTANT			6	RAKER	CONSTANT
1/4"	.025	4	RAKER	HOOK TOOTH	1/2"	.025	3	RAKER	HOOK TOOTH			10	RAKER	CONSTANT
		4	RAKER	SKIP TOOTH			3	RAKER	SKIP TOOTH			12	RAKER	CONSTANT
		6	RAKER	HOOK TOOTH			4	RAKER	HOOK TOOTH			14	RAKER	CONSTANT
		6	RAKER	SKIP TOOTH			4	RAKER	SKIP TOOTH	18	WAVY	CONSTANT		
		10	RAKER	CONSTANT			6	RAKER	HOOK TOOTH					
		14	RAKER	CONSTANT			6	RAKER	SKIP TOOTH					
		18	RAKER	CONSTANT			10	RAKER	CONSTANT					
		24	WAVY	CONSTANT			14	RAKER	CONSTANT					
3/8"	.025	3	RAKER	HOOK TOOTH	5/8"	.032	4	RAKER	SKIP TOOTH	1"	.035	2	RAKER	HOOK TOOTH
		3	RAKER	SKIP TOOTH			4	RAKER	SKIP TOOTH			3	RAKER	HOOK TOOTH
		4	RAKER	HOOK TOOTH			10	RAKER	CONSTANT			3	RAKER	SKIP TOOTH
		4	RAKER	SKIP TOOTH			14	RAKER	CONSTANT			6	RAKER	CONSTANT
		6	RAKER	HOOK TOOTH			18	RAKER	CONSTANT			10	RAKER	CONSTANT
		8	RAKER	CONSTANT			24	WAVY	CONSTANT			14	RAKER	CONSTANT
			4	RAKER	SKIP TOOTH	1/4"	.042	2	RAKER	HOOK TOOTH				
			4	RAKER	SKIP TOOTH			3	RAKER	HOOK TOOTH				
			10	RAKER	CONSTANT									
			14	RAKER	CONSTANT	2"	.035	1.2	RAKER	HOOK TOOTH				